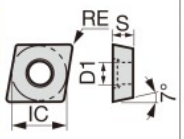
●：連続加工
c：軽断続加工
✣：強断続加工

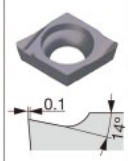
CC

ひし形穴つき
80° ポジ7°

		コーティング								サーメット	超硬					寸法 (mm)			
		T9215	T9225	T9115	T9125	T6130	AH120	SH730		NS9530	TH10					RE	IC	S	D1
P	鋼	●c	c✣	●c	c✣	✣	●c	●c		●c						●			
M	ステンレス	●c				c	●c	●c								●			
K	鋳鉄	●c		●c			●c			●c						●			
N	非鉄金属															●			
S	難削材						●c	●c											
H	高硬度材																		

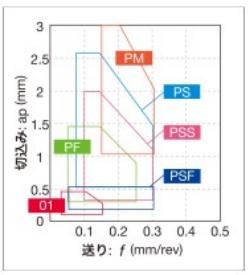


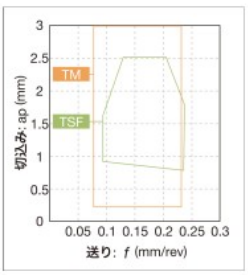
用途	ブレーカ記号	形番	T9215	T9225	T9115	T9125	T6130	AH120	SH730	NS9530	TH10	RE	IC	S	D1
仕上げ～中切削	23	CCMT060202-23								●		0.2	6.35	2.38	2.8
		CCMT060204-23		●		▲				●		0.4	6.35	2.38	2.8
		CCMT060208-23		●		▲						0.8	6.35	2.38	2.8
		CCMT09T304-23		●		▲				●		0.4	9.525	3.97	4.4
		CCMT09T308-23		●		▲				●		0.8	9.525	3.97	4.4
中切削	24	CCMT060202-24		●		▲				●		0.2	6.35	2.38	2.8
		CCMT060204-24	●	●	▲	▲		●		●		0.4	6.35	2.38	2.8
		CCMT060208-24	●	●	▲	▲	●			●		0.8	6.35	2.38	2.8
		CCMT09T302-24		●		▲				●		0.2	9.525	3.97	4.4
		CCMT09T304-24	●	●	▲	▲				●		0.4	9.525	3.97	4.4
		CCMT09T308-24	●	●	▲	▲	●			●		0.8	9.525	3.97	4.4
		CCMT120408-24	●	●	▲	▲		●		●		0.8	12.7	4.76	5.5
仕上げ切削	W08	CCGT03X100R-W08							●		●	0.03	3.57	1.39	1.9
		CCGT03X100L-W08							●		●	0.03	3.57	1.39	1.9
		CCGT03X101R-W08							●		●	0.1	3.57	1.39	1.9
		CCGT03X101L-W08							●		●	0.1	3.57	1.39	1.9
		CCGT03X102R-W08							●		●	0.2	3.57	1.39	1.9
		CCGT03X102L-W08							●		●	0.2	3.57	1.39	1.9
		CCGT03X104R-W08							●		●	0.4	3.57	1.39	1.9
		CCGT03X104L-W08							●		●	0.4	3.57	1.39	1.9
		CCGT04T100R-W08							●		●	0.03	4.37	1.79	2.2
		CCGT04T100L-W08							●		●	0.03	4.37	1.79	2.2
		CCGT04T101R-W08							●		●	0.1	4.37	1.79	2.2
		CCGT04T101L-W08							●		●	0.1	4.37	1.79	2.2
		CCGT04T102R-W08							●		●	0.2	4.37	1.79	2.2
		CCGT04T102L-W08							●		●	0.2	4.37	1.79	2.2
		CCGT04T104R-W08							●		●	0.4	4.37	1.79	2.2
		CCGT04T104L-W08							●		●	0.4	4.37	1.79	2.2

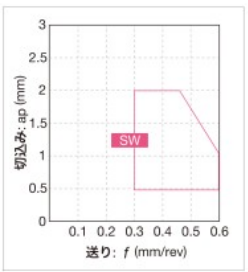


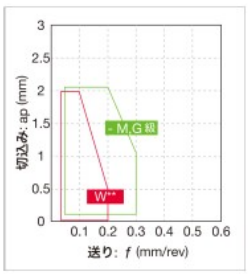
●：設定アイテム
▲：将来廃止予定アイテム

切りくず処理範囲









参照ページ： 外径ホルダ → C022 -　　内径ホルダ → D012
J series ホルダ → G019 -　　PINZBOHR® → K180 -