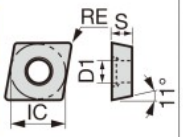
インサート　ポジティブタイプ

●：連続加工
c：軽断続加工
✣：強断続加工

CP

ひし形穴つき
80° ポジ11°

		T9205	T9215	T9225	T9235	T9115	T9125	T6120	T6130	AH630	AH645	AH120	AH725	AH8005	AH8015	GH730	GT9530	AT9530	NS9530
P	鋼	●	●c	c✣	✣	●c	c✣	c	✣	c✣	✣	●c	c			c	●c	●c	●c
M	ステンレス		●c					●	c	c	✣	●c	c	●	c	c			
K	鋳鉄	●c	●c			●c						●c	c			c	●c	●c	●c
N	非鉄金属																		
S	難削材											●c	●	●	c				
H	高硬度材																		



用途	ブレーカ記号	形番	RE	IC	S	D1
仕上げ切削	PSF	CPMT060202-PSF	0.2	6.35	2.38	2.8
		CPMT060204-PSF	0.4	6.35	2.38	2.8
		CPMT080202-PSF	0.2	7.94	2.38	3.4
		CPMT080204-PSF	0.4	7.94	2.38	3.4
		CPMT090302-PSF	0.2	9.525	3.18	4.4
		CPMT090304-PSF	0.4	9.525	3.18	4.4
		CPMT09T302-PSF	0.2	9.525	3.97	4.4
		CPMT09T304-PSF	0.4	9.525	3.97	4.4
	PF	CPMT090302-PF	0.2	9.525	3.18	4.4
		CPMT090304-PF	0.4	9.525	3.18	4.4
仕上げ～軽切削	PSS	CPMT060204-PSS	0.4	6.35	2.38	2.8
		CPMT080204-PSS	0.4	7.94	2.38	3.4
		CPMT080208-PSS	0.8	7.94	2.38	3.4
		CPMT090304-PSS	0.4	9.525	3.18	4.4
		CPMT090308-PSS	0.8	9.525	3.18	4.4
		CPMT09T304-PSS	0.4	9.525	3.97	4.4
		CPMT09T308-PSS	0.8	9.525	3.97	4.4
仕上げ～中切削	PS	CPMT060202-PS	0.2	6.35	2.38	2.8
		CPMT060204-PS	0.4	6.35	2.38	2.8
		CPMT080202-PS	0.2	7.94	2.38	3.4
		CPMT080204-PS	0.4	7.94	2.38	3.4
		CPMT080208-PS	0.8	7.94	2.38	3.4
		CPMT090304-PS	0.4	9.525	3.18	4.4
		CPMT090308-PS	0.8	9.525	3.18	4.4
		CPMT09T302-PS	0.2	9.525	3.97	4.4
		CPMT09T304-PS	0.4	9.525	3.97	4.4
		CPMT09T308-PS	0.8	9.525	3.97	4.4
	TSF	CPMT09T304-TSF	0.4	9.525	3.97	4.4
		CPMT09T308-TSF	0.8	9.525	3.97	4.4
	TM	CPMT09T304-TM	0.4	9.525	3.97	4.4
		CPMT09T308-TM	0.8	9.525	3.97	4.4

●：設定アイテム
▲：将来廃止予定アイテム

参照ページ：内径ホルダ → D017 -