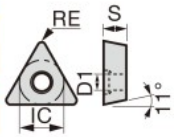
インサート ポジティブタイプ

●：連続加工
c：軽断続加工
✠：強断続加工

TP

三角形穴つき
60° ポジ11°

		T9215	T9225	T9115	T9125	T6120	T6130	AH630	AH645	T515	T5115	AH120	AH725	GH330	GH730	GT9530	NS9530
P	鋼	●c	c✠	●c	c✠	c	✠	c✠	✠			●c	c	●c	c	●c	●c
M	ステンレス	●c				●	c	c	✠			●c	c	●c	c		
K	鋳鉄	●c		●c						●c	c	●c	c	●c	c	●c	●c
N	非鉄金属																
S	難削材											●c	●				
H	高硬度材																



用途	ブレーカ記号	形番	T9215	T9225	T9115	T9125	T6120	T6130	AH630	AH645	T515	T5115	AH120	AH725	GH330	GH730	GT9530	NS9530	RE	IC	S	D1
中切削	PM	TPMT090204-PM					●	●	●	●				●					0.4	5.56	2.38	2.5
		TPMT090208-PM					●	●	●	●				●					0.8	5.56	2.38	2.5
		TPMT110204-PM	●	●	▲	▲	●	●	●	●				●		●	●	●	0.4	6.35	2.38	2.8
		TPMT110208-PM	●	●	▲	▲	●	●	●	●			●	●		●			0.8	6.35	2.38	2.8
		TPMT110304-PM	●	●	▲	▲	●	●	●	●				●		●	●	●	0.4	6.35	3.18	3.4
		TPMT110308-PM	●	●	▲	▲	●	●	●	●				●		●			0.8	6.35	3.18	3.4
		TPMT130304-PM		●		▲	●	●	●	●				●				●	0.4	7.94	3.18	3.4
		TPMT130308-PM		●		▲	●	●	●	●				●			●	●	0.8	7.94	3.18	3.4
		TPMT16T304-PM		●		▲	●	●	●	●				●				●	0.4	9.525	3.97	4.4
		TPMT16T308-PM		●		▲	●	●	●	●				●					0.8	9.525	3.97	4.4
		TPMT16T312-PM		●		▲	●	●	●	●				●					1.2	9.525	3.97	4.4
仕上げ～中切削	CM	TPMT090204-CM										●							0.4	5.56	2.38	2.5
		TPMT090208-CM										●							0.8	5.56	2.38	2.5
		TPMT110204-CM										●							0.4	6.35	2.38	2.8
		TPMT110208-CM										●							0.8	6.35	2.38	2.8
		TPMT110304-CM										●							0.4	6.35	3.18	3.4
		TPMT110308-CM										●							0.8	6.35	3.18	3.4
		TPMT130304-CM										●							0.4	7.94	3.18	3.4
		TPMT130308-CM										●							0.8	7.94	3.18	3.4
		TPMT16T304-CM									●	●							0.4	9.525	3.97	4.4
		TPMT16T308-CM									●	●							0.8	9.525	3.97	4.4
		TPMT16T312-CM									●	●							1.2	9.525	3.97	4.4
	SS	TPGT110202-SS																●	0.2	6.35	2.38	2.8
		TPGT110204-SS													●			●	0.4	6.35	2.38	2.8
		TPGT130302-SS																●	0.2	7.94	3.18	3.4
		TPGT130304-SS													●			●	0.4	7.94	3.18	3.4
		TPGT16T304-SS													●			●	0.4	9.525	3.97	4.4
	H11	TPGH110302L-H11															●	●	0.2	6.35	3.18	3.4
		TPGH110304L-H11															●	●	0.4	6.35	3.18	3.4

●：設定アイテム
▲：将来廃止予定アイテム

参照ページ： 取付け穴仕様 → B147　内径ホルダ → D041 -　カートリッジ → K193 -
ボーリングバイト → K209 -　トップボーラバイト → K213