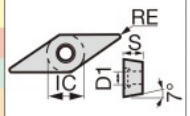
インサート　ポジティブタイプ

VC

ひし形穴つき
35° ポジ7°

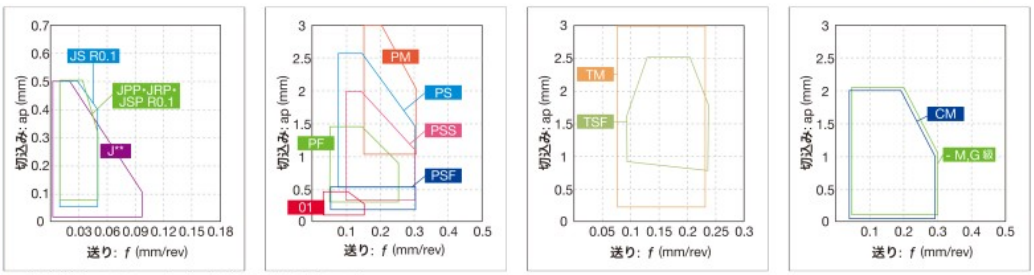
P	鋼	●c	c✣	●c	c✣	c	✣	c✣	✣	●c	c					●c	●c			●c					
M	ステンレス	●c				●	c	c	✣	●c	c	●	c												
K	鋳鉄	●c		●c						●c	c					●c	●c			●c					
N	非鉄金属																								
S	難削材									●c	●	●	c	c											
H	高硬度材																								



用途	ブレーカ記号	形番	コーティング												コーテッドサーメット		サーメット		寸法 (mm)			
			T9215	T9225	T9115	T9125	T6120	T6130	AH630	AH645	AH120	AH725	AH8005	AH8015	AH905	GT9530	AT9530	NS9530	RE	IC	S	D1
仕上げ切削	PSF	VCMT080202-PSF										●				●		●	0.2	4.76	2.38	2.3
		VCMT080204-PSF	●	●	▲	▲						●				●		●	0.4	4.76	2.38	2.3
		VCMT110302-PSF										●							0.2	6.35	3.18	2.8
		VCMT110304-PSF	●	●	▲	▲						●							0.4	6.35	3.18	2.8
		VCMT160404-PSF	●	●	▲	▲						●	●	●	●	●		●	0.4	9.525	4.76	4.4
		VCMT160408-PSF	●	●	▲	▲						●	●	●	●	●		●	0.8	9.525	4.76	4.4
	PF	VCMT080202-PF														●		●	0.2	4.76	2.38	2.3
		VCMT080204-PF														●		●	0.4	4.76	2.38	2.3
		VCMT160404-PF														●		●	0.4	9.525	4.76	4.4
		VCMT160408-PF														●		●	0.8	9.525	4.76	4.4
仕上げ～軽切削	PSS	VCMT110304-PSS	●	●	▲	▲	●	●	●	●		●				●		●	0.4	6.35	3.18	2.8
		VCMT110308-PSS	●	●	▲	▲	●	●	●	●		●				●		●	0.8	6.35	3.18	2.8
		VCMT160404-PSS	●	●	▲	▲	●	●	●	●		●	●	●	●	●		●	0.4	9.525	4.76	4.4
		VCMT160408-PSS	●	●	▲	▲	●	●	●	●		●	●	●	●	●		●	0.8	9.525	4.76	4.4
仕上げ～中切削	PS	VCMT110302-PS	●	●	▲	▲	●	●	●	●		●	●	●		●	●	●	0.2	6.35	3.18	2.8
		VCMT110304-PS	●	●	▲	▲	●	●	●	●		●	●	●		●	●	●	0.4	6.35	3.18	2.8
		VCMT110308-PS	●	●	▲	▲	●	●	●	●		●	●	●		●	●	●	0.8	6.35	3.18	2.8
		VCMT160404-PS	●	●	▲	▲	●	●	●	●	●	●	●	●	●	●	●	●	0.4	9.525	4.76	4.4
		VCMT160408-PS	●	●	▲	▲	●	●	●	●	●	●	●	●	●	●	●	●	0.8	9.525	4.76	4.4
	TSF	VCMT160404-TSF	●	●															0.4	9.525	4.76	4.4
		VCMT160408-TSF	●	●															0.8	9.525	4.76	4.4
	TM	VCMT160404-TM	●	●															0.4	9.525	4.76	4.4
		VCMT160408-TM	●	●															0.8	9.525	4.76	4.4

●：設定アイテム
▲：将来廃止予定アイテム

切りくず処理範囲



※代表的な R0.1 の切りくず処理範囲を示す

参照ページ：外径ホルダ → C061 -　内径ホルダ → D035 -　TungCap → K016 -