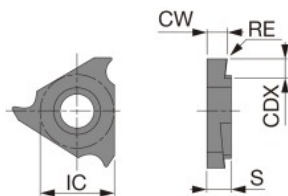


## ■ 使用インサート

### JTG (シャープエッジ)



本図は右勝手(R)を示す。

形番	CW <sup>+0.05</sup> <sub>0</sub>	RE	コーティング				サーメット		超硬		CDX	IC	S
			SH725		J740		NS9530		TH10				
			R	L	R	L	R	L	R	L			
JTGR/L3033F	0.33	0.03	●		●	●			●	●	0.7	9.525	3.18
JTGR/L3033F-005	0.33	0.05	●								0.7	9.525	3.18
JTGR/L3043F	0.43	0.03			●						1.1	9.525	3.18
JTGR/L3050F	0.5	0.03	●	●	●	●	●		●	●	1.1	9.525	3.18
JTGR/L3050F-005	0.5	0.05	●	●							1.1	9.525	3.18
JTGR/L3065F	0.65	0.03	●		●						1.9	9.525	3.18
JTGR/L3065F-010	0.65	0.1	●								1.9	9.525	3.18
JTGR/L3075F	0.75	0.03	●	●	●	●	●	●	●	●	1.9	9.525	3.18
JTGR/L3075F-010	0.75	0.1	●	●							1.9	9.525	3.18
JTGR/L3080F	0.8	0.03	●		●						1.9	9.525	3.18
JTGR/L3080F-010	0.8	0.1	●								1.9	9.525	3.18
JTGR/L3085F	0.85	0.03	●		●						1.9	9.525	3.18
JTGR/L3095F	0.95	0.03	●	●	●	●	●		●	●	1.9	9.525	3.18
JTGR/L3095F-010	0.95	0.1	●	●							1.9	9.525	3.18
JTGR/L3100F	1	0.05	●	●	●	●	●		●	●	2.1	9.525	3.18
JTGR/L3100F-010	1	0.1	●	●							2.1	9.525	3.18
JTGR/L3110F	1.1	0.05	●		●						2.1	9.525	3.18
JTGR/L3120F	1.2	0.05	●		●						2.1	9.525	3.18
JTGR/L3120F-010	1.2	0.1	●								2.1	9.525	3.18
JTGR/L3125F	1.25	0.05	●	●	●	●	●		●	●	2.1	9.525	3.18
JTGR/L3125F-010	1.25	0.1	●	●							2.1	9.525	3.18
JTGR/L3130F	1.3	0.05	●		●						2.1	9.525	3.18
JTGR/L3140F	1.4	0.05	●		●						2.1	9.525	3.18
JTGR/L3140F-010	1.4	0.1	●								2.1	9.525	3.18
JTGR/L3145F	1.45	0.05	●		●	●	●		●	●	2.1	9.525	3.18
JTGR/L3145F-010	1.45	0.1	●								2.1	9.525	3.18
JTGR/L3150F	1.5	0.05	●	●	●	●	●		●	●	2.1	9.525	3.18
JTGR/L3150F-010	1.5	0.1	●	●							2.1	9.525	3.18
JTGR/L3175F	1.75	0.05	●		●	●	●	●	●	●	2.1	9.525	3.18
JTGR/L3175F-010	1.75	0.1	●								2.1	9.525	3.18
JTGR/L3180F	1.8	0.05	●		●						2.1	9.525	3.18
JTGR/L3200F	2	0.05	●	●	●	●	●		●	●	2.6	9.525	3.18
JTGR/L3200F-010	2	0.1	●	●							2.6	9.525	3.18
JTGR/L3225F	2.25	0.05	●		●						2.6	9.525	3.18
JTGR/L3250F	2.5	0.05	●	●	●	●	●		●	●	2.6	9.525	3.18
JTGR/L3250F-010	2.5	0.1	●	●							2.6	9.525	3.18
JTGR/L3275F	2.75	0.05			●						2.6	9.525	3.18
JTGR/L3300F	3	0.05	●		●						2.6	9.525	3.18
JTGR/L3300F-010	3	0.1	●								2.6	9.525	3.18

● : 設定アイテム

参照ページ：ホルダ → F080, 標準切削条件 → F082