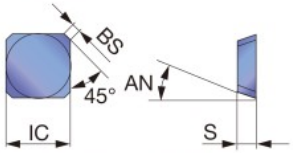
インサート

SDCN/SDEN/SDKN 42Z

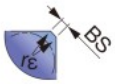
普通刃
SD*N42Z*N



刃先形状詳細
SDKN42ZTN16

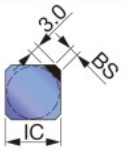
SD*N42ZTN20

SDKN42ZTNCR
SDEN42ZTNCR



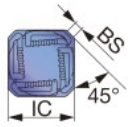
SDCN42ZFN-DIA

SDCN42ZFN-DIA

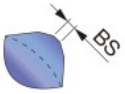


SDKR42Z-MJ

SDKR42ZSR-MJ
（曲面ブレーカ付き）

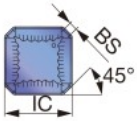


刃先形状詳細

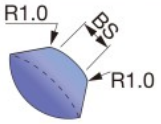


SDMR/SDKR 1203-MJ

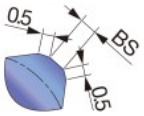
SD*R1203AETN-MJ
（曲面ブレーカ付き）



刃先形状詳細
SDMR1203AETN-MJ

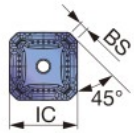


SDKR1203AETN-MJ

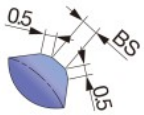


SDKR42Z-MS

SDKR42ZPN-MS

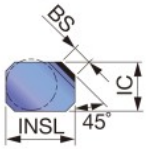


刃先形状詳細



WDCN42ZFR-DIA

さらい刃
WDCN42ZFR-DIA



切込み角
10°-20°
45°
70°
85°
88°
90°
その他

P	鋼	★	★			☆	☆			☆	☆	★	☆		☆				
M	ステンレス	★		★	☆						☆								
K	鋳鉄		★					☆	★										
N	非鉄金属															★		★	
S	耐熱合金		★	☆															
H	高硬度材																		

★：第一選択
☆：第二選択

形 番	APMX	コーティング										サーメット			超硬			PCD	IC	INSL	S	AN	BS
		AH3135	AH120	AH130	AH140	AH330	GH330	T1115	T1215	T3130	T3225	NS740	N308		UX30	TH10		DX140					
SDCN42ZFN	4															●			12.7	-	3.18	15°	1.2
SDCN42ZTN	4											●	●		●				12.7	-	3.18	15°	1.2
SDCN42ZTN20	4											●							12.7	-	3.18	15°	2
SDEN42ZFN	4															●			12.7	-	3.18	15°	1.2
SDEN42ZTN	4	●	●		●		●	●	●			●	●		●				12.7	-	3.18	15°	1.2
SDEN42ZTNCR	4	●	●		●	●						●							12.7	-	3.18	15°	1.6
SDEN42ZTN20	4									●	●								12.7	-	3.18	15°	2
SDKN42ZFN	4															●			12.7	-	3.18	15°	1.2
SDKN42ZTN	4	●	●	●	●	●	●	●	●			●	●		●				12.7	-	3.18	15°	1.2
SDKN42ZTNCR	4											●							12.7	-	3.18	15°	1.6
SDKN42ZTN16	4									●	●								12.7	-	3.18	15°	1.6
SDCN42ZFN-DIA	2																	●	12.7	-	3.18	15°	1.2
SDKR42ZSR-MJ	4	●	●			●	●			●	●								12.7	-	3.18	15°	1.6
SDMR1203AETN-MJ	4											●							12.7	-	3.18	15°	1.6
SDKR1203AETN-MJ	4											●							12.7	-	3.18	15°	1.6
SDKR42ZPN-MS	4	●		●	●														12.7	-	3.18	15°	1.6
WDCN42ZFR-DIA	0.5																	●	12.2	15.64	3.18	15°	4.9

●: 設定アイテム
DX140: 1ケース1個入り