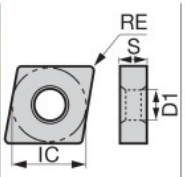
# インサート　ネガティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

## CN

ひし形穴つき
80°

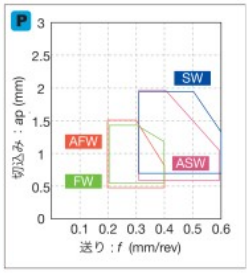
| | | T9205 | T9215 | T9225 | T9235 | T6215 | T515 | AH8015 | AH6225 | AH6235 | AH725 | AH110 | AH120 | GT9530 | NS9530 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| P | 鋼 | ● | ●c | c✣ | ✣ | c | | | c✣ | ✣ | c | ● | ●c | ●c | ●c |
| M | ステンレス | | ●c | | | ● | | c | ●c | ✣ | c | ● | ●c | | |
| K | 鋳鉄 | ●c | ●c | | | | ●c | | | | c | ● | ●c | ●c | ●c |
| N | 非鉄金属 | | | | | | | | | | | | | | |
| S | 難削材 | | | | | | | c | | | ● | ● | ●c | | |
| H | 高硬度材 | | | | | | | | | | | | | | |

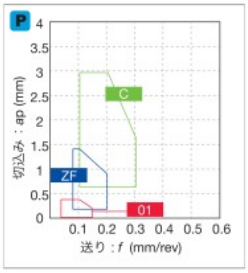


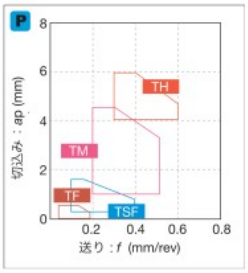

| 用途 | ブレーカ記号 | 形番 | RE | IC | S | D1 |
|---|---|---|---|---|---|---|
| 中切削 | TM | CNMG090304-TM | 0.4 | 9.525 | 3.18 | 3.81 |
| | | CNMG090308-TM | 0.8 | 9.525 | 3.18 | 3.81 |
| | | CNMG090404E-TM | 0.4 | 9.525 | 4.76 | 3.81 |
| | | CNMG090408E-TM | 0.8 | 9.525 | 4.76 | 3.81 |
| | | CNMG090412E-TM | 1.2 | 9.525 | 4.76 | 3.81 |
| | | CNMG120404-TM | 0.4 | 12.7 | 4.76 | 5.16 |
| | | CNMG120408-TM | 0.8 | 12.7 | 4.76 | 5.16 |
| | | CNMG120412-TM | 1.2 | 12.7 | 4.76 | 5.16 |
| | | CNMG120416-TM | 1.6 | 12.7 | 4.76 | 5.16 |
| | | CNMG160608-TM | 0.8 | 15.875 | 6.35 | 6.35 |
| | | CNMG160612-TM | 1.2 | 15.875 | 6.35 | 6.35 |
| | | CNMG190608-TM | 0.8 | 19.05 | 6.35 | 7.93 |
| | | CNMG190612-TM | 1.2 | 19.05 | 6.35 | 7.93 |
| | PM | CNMG090404E-PM | 0.4 | 9.525 | 4.76 | 3.81 |
| | | CNMG090408E-PM | 0.8 | 9.525 | 4.76 | 3.81 |
| | | CNMG090412E-PM | 1.2 | 9.525 | 4.76 | 3.81 |
| | | CNMG120404-PM | 0.4 | 12.7 | 4.76 | 5.16 |
| | | CNMG120408-PM | 0.8 | 12.7 | 4.76 | 5.16 |
| | | CNMG120412-PM | 1.2 | 12.7 | 4.76 | 5.16 |
| | | CNMG120416-PM | 1.6 | 12.7 | 4.76 | 5.16 |
| 中切削・軟鋼用 | ZM | CNMG090404E-ZM | 0.4 | 9.525 | 4.76 | 3.81 |
| | | CNMG090408E-ZM | 0.8 | 9.525 | 4.76 | 3.81 |
| | | CNMG090412E-ZM | 1.2 | 9.525 | 4.76 | 3.81 |
| | | CNMG120404-ZM | 0.4 | 12.7 | 4.76 | 5.16 |
| | | CNMG120408-ZM | 0.8 | 12.7 | 4.76 | 5.16 |
| | | CNMG120412-ZM | 1.2 | 12.7 | 4.76 | 5.16 |
| | | CNMG120416-ZM | 1.6 | 12.7 | 4.76 | 5.16 |

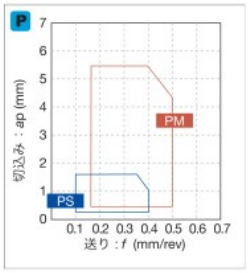
●：設定アイテム

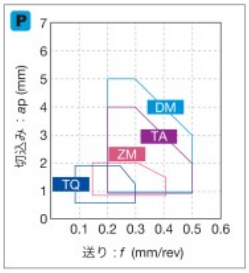
## 切りくず処理範囲





参照ページ：外径ホルダ → C015 -　内径ホルダ → D025 -　J series ホルダ → G050
TungCap → K008 -　PINZBOHR® → K178 -　カートリッジ → K181 -