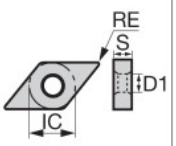
インサート ネガティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

DN

ひし形穴つき 55°

P	鋼	●	●c	c✣	✣	c			c✣	●c						●c	●c			●c				●		
M	ステンレス		●c			●		c	●c	●c														●		
K	鋳鉄	●c	●c				●c			●c						●c	●c			●c				●		
N	非鉄金属																							●		
S	難削材							c		●c																
H	高硬度材																									



用途	ブレーカ記号	形番	コーティング T9205	T9215	T9225	T9235	T6215	T515	AH8015	AH6225	AH120	コーテッドサーメット GT9530	AT9530	サーメット NS9530	超硬 TH10	寸法 (mm) RE	IC	S	D1
仕上げ切削	TF	DNMG110402E-TF		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		DNMG110404E-TF		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		DNMG110408E-TF		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		DNMG150402-TF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		DNMG150404-TF		●	●		●		●	●				●	●	0.4	12.7	4.76	5.16
		DNMG150408-TF		●	●		●		●	●				●		0.8	12.7	4.76	5.16
	TSF	DNMG110402E-TSF		●	●		●		●	●	●	●		●		0.2	9.525	4.76	3.81
		DNMG110404E-TSF		●	●	●	●		●	●	●	●	●	●		0.4	9.525	4.76	3.81
		DNMG110408E-TSF		●	●	●	●		●	●	●	●	●	●		0.8	9.525	4.76	3.81
		DNMG110412E-TSF		●	●				●		●	●	●	●		1.2	9.525	4.76	3.81
		DNMG150402-TSF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		DNMG150404-TSF	●	●	●	●	●	●	●	●	●	●	●	●		0.4	12.7	4.76	5.16
		DNMG150408-TSF	●	●	●	●	●	●	●	●	●	●	●	●		0.8	12.7	4.76	5.16
		DNMG150412-TSF	●	●	●	●	●	●	●	●	●			●		1.2	12.7	4.76	5.16
		DNMG150602-TSF		●	●		●		●	●				●		0.2	12.7	6.35	5.16
		DNMG150604-TSF		●	●		●		●	●		●	●	●		0.4	12.7	6.35	5.16
		DNMG150608-TSF	●	●	●	●	●		●	●		●	●	●		0.8	12.7	6.35	5.16
		DNMG150612-TSF	●	●	●	●	●		●	●				●		1.2	12.7	6.35	5.16
	PS	DNMG110402E-PS		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		DNMG110404E-PS		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		DNMG110408E-PS		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		DNMG150402-PS		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		DNMG150404-PS		●	●		●		●	●				●		0.4	12.7	4.76	5.16
		DNMG150408-PS		●	●		●		●	●				●		0.8	12.7	4.76	5.16
		DNMG150412-PS		●	●		●		●	●				●		1.2	12.7	4.76	5.16
		DNMG150602-PS		●	●		●		●	●				●		0.2	12.7	6.35	5.16
		DNMG150604-PS		●	●		●		●	●				●		0.4	12.7	6.35	5.16
		DNMG150608-PS		●	●		●		●	●				●		0.8	12.7	6.35	5.16
		DNMG150612-PS		●	●		●		●	●				●		1.2	12.7	6.35	5.16
仕上げ切削・軟鋼用	ZF	DNMG110402E-ZF		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		DNMG110404E-ZF		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		DNMG110408E-ZF		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		DNMG150402-ZF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		DNMG150404-ZF		●	●	●	●		●	●		●	●	●		0.4	12.7	4.76	5.16
		DNMG150408-ZF		●	●	●	●		●	●		●	●	●		0.8	12.7	4.76	5.16
		DNMG150412-ZF		●	●	●	●		●	●				●		1.2	12.7	4.76	5.16
		DNMG150602-ZF		●	●		●		●	●				●		0.2	12.7	6.35	5.16
		DNMG150604-ZF		●	●		●		●	●				●		0.4	12.7	6.35	5.16
		DNMG150608-ZF		●	●	●	●		●	●				●		0.8	12.7	6.35	5.16
		DNMG150612-ZF		●	●		●		●	●				●		1.2	12.7	6.35	5.16
仕上げ切削	AS	DNMG150404-AS		●		●								●		0.4	12.7	4.76	5.16
		DNMG150408-AS		●	●	●								●		0.8	12.7	4.76	5.16
		DNMG150412-AS		●	●	●										1.2	12.7	4.76	5.16
		DNMG150604-AS		●												0.4	12.7	6.35	5.16
		DNMG150608-AS		●	●											0.8	12.7	6.35	5.16
		DNMG150612-AS		●												1.2	12.7	6.35	5.16
	NS	DNMG150404-NS			●									●		0.4	12.7	4.76	5.16
		DNMG150408-NS	●	●	●									●		0.8	12.7	4.76	5.16

●：設定アイテム

参照ページ： 外径ホルダ → C034 -　内径ホルダ → D069 -
J series ホルダ → G068　TungCap → C034 -, K012 -