

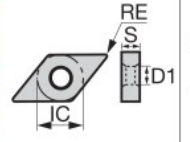
インサート ネガティブタイプ

- : 連続加工
- * : 弱断続加工
- * : 強断続加工

DN

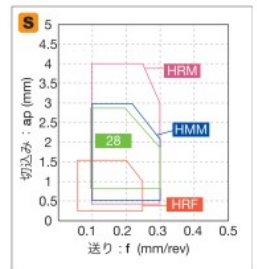
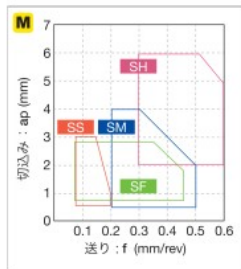
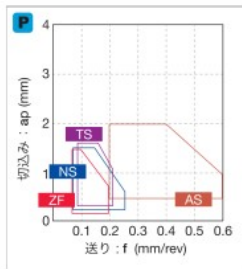
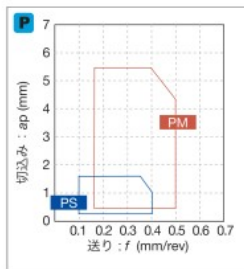
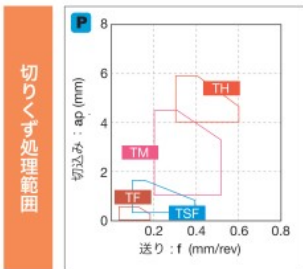


Material	P	M	K	N	S	H	T9205	T9215	T9225	T9235	T6215	AH8005	AH8015	AH6225	AH6235	AH120	GH330	GT9530	AT9530	NS9530	NS520	KS20	RE	IC	S	D1
鋼	●	●	●	●*	●*	●	●	●	●*	●*	●	●*	●*	●	●	●	●	●	●	●	●	●	●	●	●	●
ステンレス	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
鋳鉄	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
非鉄金属																						●*	●*	●*	●*	
難削材											●	●	●	●	●	●	●	●				●*	●*	●*	●*	
高硬度材																										



用途	ブレード記号	形番	コーティング																	コートサマメット		サーメット		超硬	寸法 (mm)				
			T9205	T9215	T9225	T9235	T6215	AH8005	AH8015	AH6225	AH6235	AH120	GH330	GT9530	AT9530	NS9530	NS520	KS20	RE	IC	S	D1							
TS 	DNMG110402E-TS DNMG110404E-TS DNMG110408E-TS DNMG150402-TS DNMG150404-TS DNMG150408-TS DNMG150412-TS DNMG150602-TS DNMG150604-TS DNMG150608-TS DNMG150612-TS		●	●														●					0.2	9.525	4.76	3.81			
			●	●															●					0.4	9.525	4.76	3.81		
			●	●															●					0.8	9.525	4.76	3.81		
			●	●															●					0.2	12.7	4.76	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	0.4	12.7	4.76	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	0.8	12.7	4.76	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	1.2	12.7	4.76	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	0.2	12.7	6.35	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	0.4	12.7	6.35	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	0.8	12.7	6.35	5.16		
			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	1.2	12.7	6.35	5.16		
		SF 	DNMG150404-SF DNMG150408-SF DNMG150604-SF DNMG150608-SF					●							●										0.4	12.7	4.76	5.16	
								●							●											0.8	12.7	4.76	5.16
								●							●											0.4	12.7	6.35	5.16
								●							●											0.8	12.7	6.35	5.16
						●							●																
SS 	DNMG110404E-SS DNMG110408E-SS DNMG150404-SS DNMG150408-SS DNMG150412-SS DNMG150604-SS DNMG150608-SS DNMG150612-SS														●								0.4	9.525	4.76	3.81			
																●								0.8	9.525	4.76	3.81		
								●							●								●	0.4	12.7	4.76	5.16		
								●							●								●	0.8	12.7	4.76	5.16		
								●							●								●	1.2	12.7	4.76	5.16		
								●							●								●	0.4	12.7	6.35	5.16		
								●							●								●	0.8	12.7	6.35	5.16		
								●							●								●	1.2	12.7	6.35	5.16		
HRF 	DNMG150404-HRF DNMG150408-HRF DNMG150604-HRF DNMG150608-HRF							●	●														0.4	12.7	4.76	5.16			
									●	●														0.8	12.7	4.76	5.16		
										●	●													0.4	12.7	6.35	5.16		
										●	●													0.8	12.7	6.35	5.16		
										●	●																		

● : 設定アイテム



参照ページ： 外径ホルダ → C034 - 内径ホルダ → D069 -
 J series ホルダ → G068 TungCap → C034 -, K012 -

材種
 インサート
 外径用ホルダ
 内径用ホルダ
 ねじ切り工具
 突切り溝入れ
 小型旋盤用工具
 フライス工具
 エンドミル
 穴あけ工具
 ツールシステム
 ユーザガイド
 索引