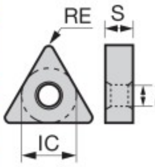
インサート ネガティブタイプ

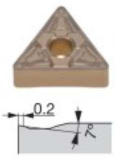
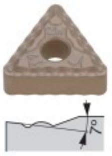
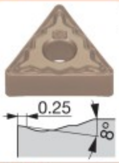
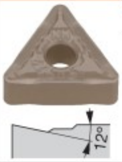
● : 連続加工
◐ : 弱断続加工
✣ : 強断続加工

TN

三角形穴つき

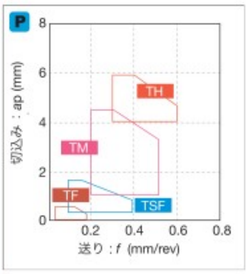
		T9215	T9225	T9235	T6215	AH8015	AH6225	GT9530	NS9530
P	鋼	●◐	◐✣	✣	◐		◐✣	●◐	●◐
M	ステンレス	●◐			●	◐	●◐		
K	鋳鉄	●◐						●◐	●◐
N	非鉄金属								
S	難削材					◐			
H	高硬度材								

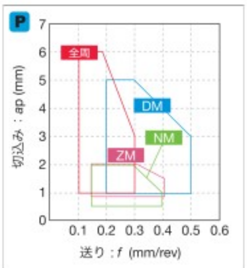


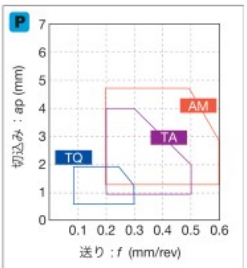
用途	ブレーカ記号	形 番	コーティング						コーテッドサーメット	サーメット	寸法 (mm)			
			T9215	T9225	T9235	T6215	AH8015	AH6225	GT9530	NS9530	RE	IC	S	D1
中切削	**PM** 	TNMG110404E-PM	●	●		●	●	●			0.4	6.35	4.76	2.26
		TNMG110408E-PM	●	●		●	●	●			0.8	6.35	4.76	2.26
		TNMG110412E-PM	●	●		●	●	●			1.2	6.35	4.76	2.26
		TNMG160404-PM	●	●		●	●	●			0.4	9.525	4.76	3.81
		TNMG160408-PM	●	●		●	●	●			0.8	9.525	4.76	3.81
		TNMG160412-PM	●	●		●	●	●			1.2	9.525	4.76	3.81
		TNMG160416-PM	●	●		●	●	●			1.6	9.525	4.76	3.81
中切削・軟鋼用	**ZM** 	TNMG110404E-ZM	●	●		●	●	●			0.4	6.35	4.76	2.26
		TNMG110408E-ZM	●	●		●	●	●			0.8	6.35	4.76	2.26
		TNMG110412E-ZM	●	●		●	●	●			1.2	6.35	4.76	2.26
		TNMG160404-ZM	●	●	●	●	●	●	●	●	0.4	9.525	4.76	3.81
		TNMG160408-ZM	●	●	●	●	●	●	●	●	0.8	9.525	4.76	3.81
		TNMG160412-ZM	●	●	●	●	●	●			1.2	9.525	4.76	3.81
		TNMG160416-ZM	●	●		●	●	●			1.6	9.525	4.76	3.81
		TNMG220412-ZM		●							1.2	12.7	4.76	5.16
中切削	**AM** 	TNMG160408-AM	●	●							0.8	9.525	4.76	3.81
		TNMG160412-AM	●	●							1.2	9.525	4.76	3.81
	NM 	TNMG160408-NM		●							0.8	9.525	4.76	3.81
		TNMG160412-NM	●	●							1.2	9.525	4.76	3.81

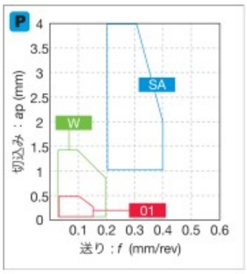
●: 設定アイテム

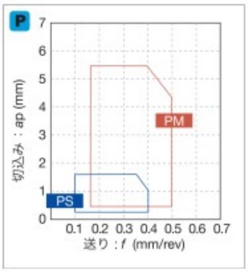
切りくず処理範囲

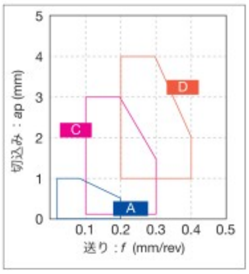












参照ページ： 外径ホルダ → **C032 -** 内径ホルダ → **D049 -** J series ホルダ → **G051 -**
カートリッジ → **K181 -**