インサート ネガティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

TN

三角形穴つき

		T9205	T9215	T9225	T9235	T6215	T505	T515	T5105	T5115	T5125	AH8005	AH8015	AH6225	AH6235	AH725	AH110	AH120	GT720	NS9530	NS520	TH10	RE	IC	S	D1
		コーティング																	コーテッドサーメット	サーメット		超硬	寸法 (mm)			
用途	ブレーカ記号	形番																								
中切削	DM	TNMG160404-DM		●	●		●						●	●										0.4	9.525	4.76	3.81
		TNMG160408-DM	●	●	●	●	●						●	●										0.8	9.525	4.76	3.81
		TNMG160412-DM		●	●		●						●	●										1.2	9.525	4.76	3.81
		TNMG160416-DM		●	●		●						●	●										1.6	9.525	4.76	3.81
	全周	TNMG110304		●	●					●	●	●									●		●	0.4	6.35	3.18	2.26
		TNMG110308		●	●					●	●	●									●		●	0.8	6.35	3.18	2.26
		TNMG160304																					●	0.4	9.525	3.18	3.81
		TNMG160308																					●	0.8	9.525	3.18	3.81
		TNMG160404	●	●	●	●		●	●	●	●	●					●	●			●	●	●	0.4	9.525	4.76	3.81
		TNMG160408	●	●	●	●		●	●	●	●	●					●	●	●		●	●	●	0.8	9.525	4.76	3.81
		TNMG160412	●	●	●	●		●	●	●	●	●					●	●					●	1.2	9.525	4.76	3.81
		TNMG160416		●	●	●						●											●	1.6	9.525	4.76	3.81
		TNMG160420		●	●	●																		2	9.525	4.76	3.81
		TNMG220408	●	●	●	●				●	●												●	0.8	12.7	4.76	5.16
		TNMG220412	●	●	●	●					●			●									●	1.2	12.7	4.76	5.16
		TNMG220416		●	●					●				●									●	1.6	12.7	4.76	5.16
		TNMG270608			●													●						0.8	15.875	6.35	6.35
		TNMG270612			●													●						1.2	15.875	6.35	6.35
		TNMG270616																●						1.6	15.875	6.35	6.35
	SM	TNMG110404E-SM					●							●										0.4	6.35	4.76	2.26
		TNMG110408E-SM					●							●										0.8	6.35	4.76	2.26
		TNMG160404-SM					●							●	●	●								0.4	9.525	4.76	3.81
		TNMG160408-SM					●							●	●	●								0.8	9.525	4.76	3.81
		TNMG160412-SM					●							●	●									1.2	9.525	4.76	3.81
		TNMG220408-SM					●							●	●									0.8	12.7	4.76	5.16
		TNMG220412-SM					●							●	●									1.2	12.7	4.76	5.16
	SDM	TNMG160404-SDM					●							●	●									0.4	9.525	4.76	3.81
		TNMG160408-SDM					●							●	●									0.8	9.525	4.76	3.81
		TNMG160412-SDM					●							●	●									1.2	9.525	4.76	3.81
	HRM	TNMG160404-HRM											●	●										0.4	9.525	4.76	3.81
		TNMG160408-HRM											●	●										0.8	9.525	4.76	3.81
		TNMG160412-HRM											●	●										1.2	9.525	4.76	3.81
	CM	TNMG160404-CM						●	●	●	●	●												0.4	9.525	4.76	3.81
		TNMG160408-CM						●	●	●	●	●												0.8	9.525	4.76	3.81
		TNMG160412-CM						●	●	●	●	●												1.2	9.525	4.76	3.81
		TNMG220408-CM									●	●												0.8	12.7	4.76	5.16
		TNMG220412-CM								●	●	●												1.2	12.7	4.76	5.16

●：設定アイテム

参照ページ： 外径ホルダ → C032 - 内径ホルダ → D049 - J series ホルダ → G051 -
カートリッジ → K181 -