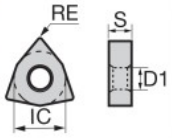
インサート　ネガティブタイプ

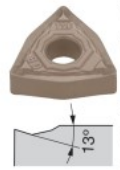
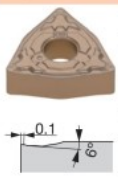
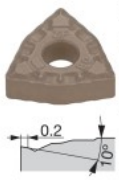
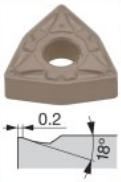
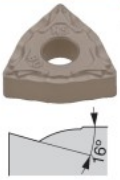
●：連続加工
c：弱断続加工
✠：強断続加工

WN

六角形穴つき
80°

P	鋼	●	●c	c✠	✠	c			c✠	●c			●c	●c					●c														
M	ステンレス		●c			●		c	●c	●c																							
K	鋳鉄	●c	●c				●c			●c			●c	●c					●c														
N	非鉄金属																																
S	難削材							c		●c																							
H	高硬度材																																



用途	ブレーカ記号	形番	コーティング									コーテッドサーメット		サーメット		寸法 (mm)			
			T9205	T9215	T9225	T9235	T6215	T515	AH8015	AH6225	AH120	GT9530	AT9530	NS9530		RE	IC	S	D1
仕上げ切削	TF	WNMG060402E-TF		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		WNMG060404E-TF		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		WNMG060408E-TF		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		WNMG080402-TF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		WNMG080404-TF		●	●		●		●	●				●		0.4	12.7	4.76	5.16
		WNMG080408-TF		●	●		●		●	●				●		0.8	12.7	4.76	5.16
	TSF	WNMG060402E-TSF		●	●		●		●	●	●	●		●		0.2	9.525	4.76	3.81
		WNMG060404E-TSF		●	●		●		●	●	●	●	●	●		0.4	9.525	4.76	3.81
		WNMG060408E-TSF		●	●		●		●	●	●	●	●	●		0.8	9.525	4.76	3.81
		WNMG060412E-TSF		●	●				●		●	●		●		1.2	9.525	4.76	3.81
		WNMG060404-TSF		●	●											0.4	9.525	4.76	3.81
		WNMG060408-TSF		●	●											0.8	9.525	4.76	3.81
		WNMG080402-TSF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		WNMG080404-TSF		●	●	●	●	●	●	●	●	●	●	●		0.4	12.7	4.76	5.16
		WNMG080408-TSF		●	●	●	●	●	●	●	●	●	●	●		0.8	12.7	4.76	5.16
		WNMG080412-TSF	●	●	●	●	●	●	●	●	●			●		1.2	12.7	4.76	5.16
仕上げ切削	PS	WNMG060402E-PS		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		WNMG060404E-PS		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		WNMG060408E-PS		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		WNMG080402-PS		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		WNMG080404-PS		●	●		●		●	●				●		0.4	12.7	4.76	5.16
		WNMG080408-PS		●	●		●		●	●				●		0.8	12.7	4.76	5.16
		WNMG080412-PS		●	●		●		●	●				●		1.2	12.7	4.76	5.16
仕上げ切削・軟鋼用	ZF	WNMG060402E-ZF		●	●		●		●	●				●		0.2	9.525	4.76	3.81
		WNMG060404E-ZF		●	●		●		●	●				●		0.4	9.525	4.76	3.81
		WNMG060408E-ZF		●	●		●		●	●				●		0.8	9.525	4.76	3.81
		WNMG060404-ZF		●	●											0.4	9.525	4.76	3.81
		WNMG060408-ZF		●	●											0.8	9.525	4.76	3.81
		WNMG080402-ZF		●	●		●		●	●				●		0.2	12.7	4.76	5.16
		WNMG080404-ZF		●	●	●	●		●	●		●	●	●		0.4	12.7	4.76	5.16
		WNMG080408-ZF		●	●	●	●		●	●		●	●	●		0.8	12.7	4.76	5.16
		WNMG080412-ZF		●	●		●		●	●				●		1.2	12.7	4.76	5.16
仕上げ切削	AS	WNMG080404-AS	●											●		0.4	12.7	4.76	5.16
		WNMG080408-AS	●	●	●	●								●		0.8	12.7	4.76	5.16
		WNMG080412-AS	●	●	●	●										1.2	12.7	4.76	5.16
	NS	WNMG080404-NS		●	●									●		0.4	12.7	4.76	5.16
		WNMG080408-NS		●	●									●		0.8	12.7	4.76	5.16

●：設定アイテム

参照ページ：外径ホルダ → C024 -　　内径ホルダ → D031 -　TungCap → C024 -, K010