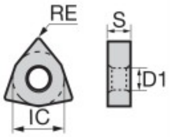
インサート ネガティブタイプ

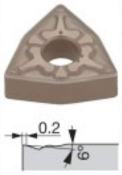
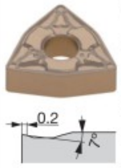
●：連続加工
◐：弱断続加工
✠：強断続加工

WN

六角形穴つき
80°

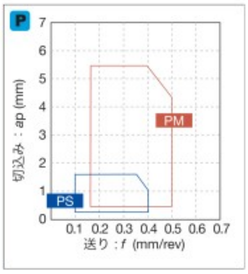
		T9205	T9215	T9225	T9235	T6215	T515	AH8015	AH6225	AH6235	AH725	AH120	GT9530	NS9530
P	鋼	●	●◐	◐✠	✠	◐			◐✠	✠	◐	●◐	●◐	●◐
M	ステンレス		●◐			●		◐	●◐	✠	◐	●◐		
K	鋳鉄	●◐	●◐				●◐				◐	●◐	●◐	●◐
N	非鉄金属													
S	難削材							◐			●	●◐		
H	高硬度材													

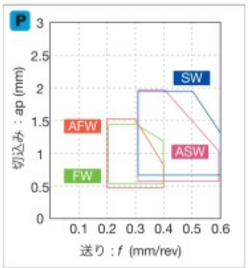


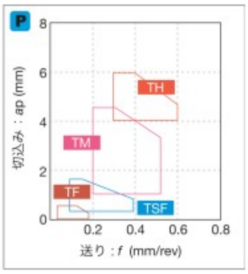
用途	ブレーカ記号	形番	コーティング T9205	T9215	T9225	T9235	T6215	T515	AH8015	AH6225	AH6235	AH725	AH120	コーテッドサーメット GT9530	サーメット NS9530	寸法 (mm) RE	IC	S	D1
中切削	**TM**	WNMG060404E-TM		●	●		●		●	●			●			0.4	9.525	4.76	3.81
		WNMG060408E-TM		●	●		●		●	●			●			0.8	9.525	4.76	3.81
		WNMG060412E-TM		●	●		●		●	●			●			1.2	9.525	4.76	3.81
		WNMG060404-TM		●	●	●										0.4	9.525	4.76	3.81
		WNMG060408-TM	●	●	●	●							●			0.8	9.525	4.76	3.81
		WNMG080404-TM	●	●	●	●	●	●	●	●	●	●	●			0.4	12.7	4.76	5.16
		WNMG080408-TM	●	●	●	●	●	●	●	●	●	●	●			0.8	12.7	4.76	5.16
		WNMG080412-TM	●	●	●	●	●	●	●	●	●		●			1.2	12.7	4.76	5.16
		WNMG080416-TM	●	●	●		●	●	●	●	●		●			1.6	12.7	4.76	5.16
	PM	WNMG060404E-PM		●	●		●		●	●						0.4	9.525	4.76	3.81
		WNMG060408E-PM		●	●		●		●	●						0.8	9.525	4.76	3.81
		WNMG060412E-PM		●	●		●		●	●						1.2	9.525	4.76	3.81
		WNMG080404-PM		●	●		●		●	●						0.4	12.7	4.76	5.16
		WNMG080408-PM		●	●		●		●	●						0.8	12.7	4.76	5.16
		WNMG080412-PM		●	●		●		●	●						1.2	12.7	4.76	5.16
		WNMG080416-PM		●	●		●		●	●						1.6	12.7	4.76	5.16
中切削・軟鋼用	**ZM**	WNMG060404E-ZM		●	●		●		●	●						0.4	9.525	4.76	3.81
		WNMG060408E-ZM		●	●		●		●	●						0.8	9.525	4.76	3.81
		WNMG060412E-ZM		●	●		●		●	●						1.2	9.525	4.76	3.81
		WNMG060408-ZM		●	●	●										0.8	9.525	4.76	3.81
		WNMG060412-ZM		●	●	●										1.2	9.525	4.76	3.81
		WNMG080404-ZM		●	●		●		●	●						0.4	12.7	4.76	5.16
		WNMG080408-ZM		●	●	●	●		●	●				●	●	0.8	12.7	4.76	5.16
		WNMG080412-ZM	●	●	●	●	●		●	●						1.2	12.7	4.76	5.16
		WNMG080416-ZM		●	●		●		●	●						1.6	12.7	4.76	5.16

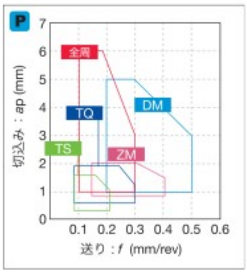
●：設定アイテム

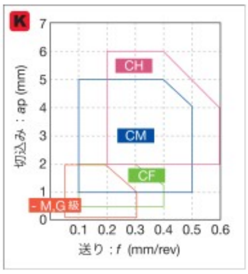
切りくず処理範囲

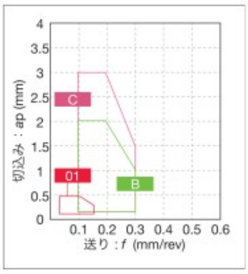












参照ページ：外径ホルダ → C024 - 　内径ホルダ → D031 - 　TungCap → C024 -, K010