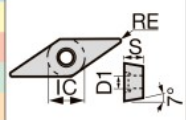
インサート ポジティブタイプ

●：連続加工
c：弱断続加工
✠：強断続加工

VC

ひし形穴つき
35° ポジ7°

		T9215	T9225	T6215	T505	T515	T5115	AH8005	AH8015	AH6225	AH6235	AH905	AH725	AH120	GT9530	AT9530	NS9530
P	鋼	●c	c✠	c						c✠	✠		c	●c	●c	●c	●c
M	ステンレス	●c		●				●	c	●c	✠		c	●c			
K	鋳鉄	●c			●	●c	c						c	●c	●c	●c	●c
N	非鉄金属																
S	難削材							●	c			c	●	●c			
H	高硬度材																



用途	ブレーカ記号	形番	コーティング													コーテッドサーメット		サーメット	寸法 (mm)			
			T9215	T9225	T6215	T505	T515	T5115	AH8005	AH8015	AH6225	AH6235	AH905	AH725	AH120	GT9530	AT9530	NS9530	RE	IC	S	D1
仕上げ切削	PSF	VCMT080202-PSF												●		●		●	0.2	4.76	2.38	2.3
		VCMT080204-PSF	●	●										●		●		●	0.4	4.76	2.38	2.3
		VCMT110302-PSF												●					0.2	6.35	3.18	2.8
		VCMT110304-PSF	●	●										●					0.4	6.35	3.18	2.8
		VCMT160404-PSF	●	●					●	●			●	●		●		●	0.4	9.525	4.76	4.4
		VCMT160408-PSF	●	●					●	●			●	●		●		●	0.8	9.525	4.76	4.4
	PF	VCMT080202-PF														●		●	0.2	4.76	2.38	2.3
		VCMT080204-PF														●		●	0.4	4.76	2.38	2.3
		VCMT160404-PF														●		●	0.4	9.525	4.76	4.4
		VCMT160408-PF														●		●	0.8	9.525	4.76	4.4
	TSF	VCMT110302-TSF	●	●	●					●	●							●	0.2	6.35	3.18	2.8
		VCMT110304-TSF	●	●	●					●	●							●	0.4	6.35	3.18	2.8
		VCMT110308-TSF	●	●	●					●	●							●	0.8	6.35	3.18	2.8
		VCMT160402-TSF	●	●	●					●	●							●	0.2	9.525	4.76	4.4
		VCMT160404-TSF	●	●	●					●	●							●	0.4	9.525	4.76	4.4
		VCMT160408-TSF	●	●	●					●	●							●	0.8	9.525	4.76	4.4
仕上げ～中切削	PSS	VCMT110304-PSS	●	●	●						●	●		●		●		●	0.4	6.35	3.18	2.8
		VCMT110308-PSS	●	●	●						●	●		●		●		●	0.8	6.35	3.18	2.8
		VCMT160404-PSS	●	●	●				●	●	●	●	●	●		●		●	0.4	9.525	4.76	4.4
		VCMT160408-PSS	●	●	●				●	●	●	●	●	●		●		●	0.8	9.525	4.76	4.4
	PS	VCMT110302-PS	●	●	●				●	●	●	●		●		●	●	●	0.2	6.35	3.18	2.8
		VCMT110304-PS	●	●	●				●	●	●	●		●		●	●	●	0.4	6.35	3.18	2.8
		VCMT110308-PS	●	●	●				●	●	●	●		●		●	●	●	0.8	6.35	3.18	2.8
		VCMT160402-PS	●	●	●					●	●							●	0.2	9.525	4.76	4.4
		VCMT160404-PS	●	●	●				●	●	●	●	●	●	●	●	●	●	0.4	9.525	4.76	4.4
		VCMT160408-PS	●	●	●				●	●	●	●	●	●	●	●	●	●	0.8	9.525	4.76	4.4
	TM	VCMT110302-TM	●	●	●					●	●							●	0.2	6.35	3.18	2.8
		VCMT110304-TM	●	●	●					●	●							●	0.4	6.35	3.18	2.8
		VCMT110308-TM	●	●	●					●	●							●	0.8	6.35	3.18	2.8
		VCMT160402-TM	●	●	●					●	●							●	0.2	9.525	4.76	4.4
		VCMT160404-TM	●	●	●					●	●							●	0.4	9.525	4.76	4.4
		VCMT160408-TM	●	●	●					●	●							●	0.8	9.525	4.76	4.4
	CM	VCMT080204-CM						●											0.4	4.76	2.38	2.3
		VCMT160404-CM				●	●	●											0.4	9.525	4.76	4.4
		VCMT160408-CM				●	●	●											0.8	9.525	4.76	4.4
		VCMT160412-CM						●											1.2	9.525	4.76	4.4

●：設定アイテム

参照ページ： 外径ホルダ → C048 - 内径ホルダ → D039 - TungCap → K015 -