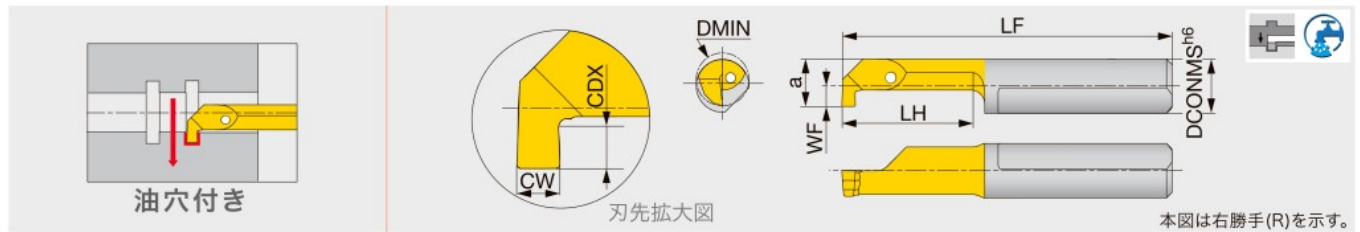


JBGR/L

内径溝入れ加工用超硬ソリッドバー



形番	SH725	SH730	CW ^{+0.05} ₀	DMIN	DCONMS	WF	a	LF	LH	CDX
JBGR04050050-D020	●	●	0.5	2	4	-0.2	1.8	21	5	0.4
JBGR04100050-D020	●	●	0.5	2	4	-0.2	1.8	26	10	0.4
JBGR04050070-D030	●	●	0.7	3	4	0.7	2.7	21	5	0.6
JBGR04100070-D030	●	●	0.7	3	4	0.7	2.7	26	10	0.6
JBGR04090100-D040	●	●	1	4	4	1.5	3.5	25.5	9	0.8
JBGR04150100-D040	●	●	1	4	4	1.5	3.5	31.5	15	0.8
JBGR07090100-D050	●	●	1	5	7	0.9	4.4	25	9	1
JBGR07140100-D050	●	●	1	5	7	0.9	4.4	30	14	1
JBGR07090150-D050	●	●	1.5	5	7	0.9	4.4	25	9	1
JBGR07140150-D050	●	●	1.5	5	7	0.9	4.4	30	14	1
JBGR07090200-D050	●	●	2	5	7	0.9	4.4	25	9	1
JBGR07190200-D050	●	●	2	5	7	0.9	4.4	35	19	1
JBGR/L07090100-D060	●	●	1	6	7	1.8	5.3	25	9	1.8
JBGR07140100-D060	●	●	1	6	7	1.8	5.3	30	14	1.8
JBGR07210100-D060	●	●	1	6	7	1.8	5.3	37	21	1.8
JBGR07290100-D060	●	●	1	6	7	1.8	5.3	45	29	1.8
JBGR/L07090150-D060	●	●	1.5	6	7	1.8	5.3	25	9	1.8
JBGR07140150-D060	●	●	1.5	6	7	1.8	5.3	30	14	1.8
JBGR07210150-D060	●	●	1.5	6	7	1.8	5.3	37	21	1.8
JBGR07240150-D060	●	●	1.5	6	7	1.8	5.3	40	24	1.8
JBGR07290150-D060	●	●	1.5	6	7	1.8	5.3	45	29	1.8
JBGR07090200-D060	●	●	2	6	7	1.8	5.3	25	9	1.8
JBGR07140200-D060	●	●	2	6	7	1.8	5.3	30	14	1.8
JBGR07210200-D060	●	●	2	6	7	1.8	5.3	37	21	1.8
JBGR07240200-D060	●	●	2	6	7	1.8	5.3	40	24	1.8
JBGR07290200-D060	●	●	2	6	7	1.8	5.3	45	29	1.8
JBGR07090100-D068	●	●	1	6.8	7	2.7	6.2	25	9	2.5
JBGR07140100-D068	●	●	1	6.8	7	2.7	6.2	30	14	2.5
JBGR07210100-D068	●	●	1	6.8	7	2.7	6.2	37	21	2.5
JBGR07090150-D068	●	●	1.5	6.8	7	2.7	6.2	25	9	2.5
JBGR07140150-D068	●	●	1.5	6.8	7	2.7	6.2	30	14	2.5
JBGR07210150-D068	●	●	1.5	6.8	7	2.7	6.2	37	21	2.5
JBGR07290150-D068	●	●	1.5	6.8	7	2.7	6.2	45	29	2.5
JBGR07090200-D068	●	●	2	6.8	7	2.7	6.2	25	9	2.5
JBGR/L07140200-D068	●	●	2	6.8	7	2.7	6.2	30	14	2.5
JBGR07210200-D068	●	●	2	6.8	7	2.7	6.2	37	21	2.5
JBGR07250200-D068	●	●	2	6.8	7	2.7	6.2	40	24	2.5
JBGR07290200-D068	●	●	2	6.8	7	2.7	6.2	45	29	2.5

コーナ半径は 0.1 mm 以下。

● : 新製品
● : 設定アイテム

加工形態	形式	シャンク材	内部給油	シャンク径		溝幅	最小加工径 DMIN (mm)										
				φ4	φ7		0	2	4	6	8	10	12	14	15		
内径溝加工	JBG	超硬	○	○	○	-	φ0.5										φ6.8