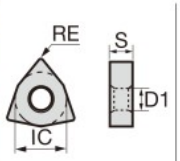
インサート　ネガティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

WN

六角形穴つき
80°

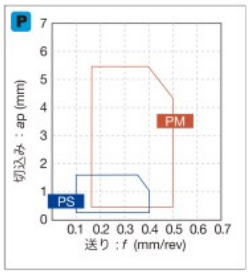
		T9205	T9215	T9225	T9235	T6215	T6120	T6130	T515	AH8015	AH6225	AH6235	AH725	AH630	AH645	AH120	GT9530	NS9530
P	鋼	●	●c	c✣	✣	c	c	✣		c✣	✣	c	c✣	✣	●c		●c	●c
M	ステンレス		●c			●	●	c		c	●c	✣	c	c	✣	●c		
K	鋳鉄	●c	●c						●c				c			●c	●c	●c
N	非鉄金属																	
S	難削材									c			●			●c		
H	高硬度材																	

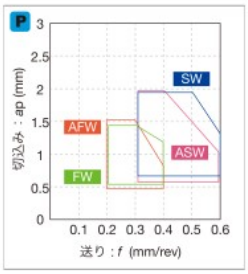


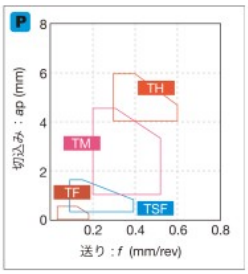
用途	ブレーカ記号	形番	RE	IC	S	D1
中切削	TM	WNMG060404E-TM	0.4	9.525	4.76	3.81
		WNMG060408E-TM	0.8	9.525	4.76	3.81
		WNMG060412E-TM	1.2	9.525	4.76	3.81
		WNMG060404-TM	0.4	9.525	4.76	3.81
		WNMG060408-TM	0.8	9.525	4.76	3.81
		WNMG080404-TM	0.4	12.7	4.76	5.16
		WNMG080408-TM	0.8	12.7	4.76	5.16
		WNMG080412-TM	1.2	12.7	4.76	5.16
		WNMG080416-TM	1.6	12.7	4.76	5.16
	PM	WNMG080408-PM	0.8	12.7	4.76	5.16
		WNMG080412-PM	1.2	12.7	4.76	5.16
		WNMG080416-PM	1.6	12.7	4.76	5.16
中切削・軟鋼用	ZM	WNMG060408E-ZM	0.8	9.525	4.76	3.81
		WNMG060412E-ZM	1.2	9.525	4.76	3.81
		WNMG060408-ZM	0.8	9.525	4.76	3.81
		WNMG060412-ZM	1.2	9.525	4.76	3.81
		WNMG080408-ZM	0.8	12.7	4.76	5.16
		WNMG080412-ZM	1.2	12.7	4.76	5.16
		WNMG080416-ZM	1.6	12.7	4.76	5.16

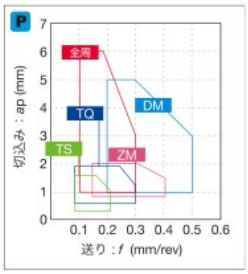
★：2023 年発売予定
●：設定アイテム
▲：廃止予定アイテム

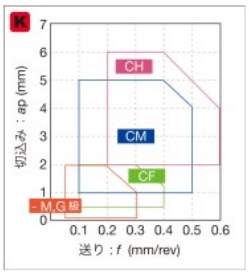
切りくず処理範囲

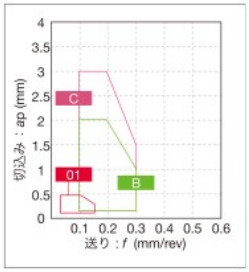












参照ページ：外径ホルダ → C024 -　　内径ホルダ → D031 -　TungCap → C024 -, K010