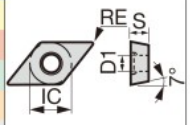
インサート　ポジティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

DC

ひし形穴つき
55° ポジ7°

P	鋼	●c	c✣	c	c	✣						c✣	✣		c✣	✣	c	●c	c	●c	●c		●c			●
M	ステンレス	●c		●	●	c				●	c	●c	✣		c	✣	c	●c	c							●
K	鋳鉄	●c					●	●c	c								c	●c	c	●c	●c		●c		●	●
N	非鉄金属																								●	●
S	難削材									●	c			c			●	●c							●	
H	高硬度材																									



用途	ブレーカ記号	形番	コーティング																	コーテッドサーメット		サーメット	超硬		寸法 (mm)			
			T9215	T9225	T6215	T6120	T6130	T505	T515	T5115	AH8005	AH8015	AH6225	AH6235	AH905	AH630	AH645	AH725	AH120	GH730	GT9530	AT9530	NS9530	KS05F	TH10	RE	IC	S	D1
仕上げ～中切削	PSS	DCMT070204-PSS	●	●	●	▲	▲						●	●		▲	▲	●			●		●			0.4	6.35	2.38	2.8
		DCMT070208-PSS	●	●	●	▲	▲						●	●		▲	▲	●			●		●			0.8	6.35	2.38	2.8
		DCMT11T304-PSS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●			●		●			0.4	9.525	3.97	4.4
		DCMT11T308-PSS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●			●		●			0.8	9.525	3.97	4.4
		DCMT11T312-PSS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●								1.2	9.525	3.97	4.4
	PS	DCMT070202-PS	●	●	●	▲	▲				●	●	●	●		▲	▲	●	●	●	●	●	●			0.2	6.35	2.38	2.8
		DCMT070204-PS	●	●	●	▲	▲				●	●	●	●		▲	▲	●	●	●	●	●	●			0.4	6.35	2.38	2.8
		DCMT070208-PS	●	●	★						●	●	★					●		●	●	●	●			0.8	6.35	2.38	2.8
		DCMT11T302-PS	●	●	●	▲	▲				●	●	●	●		▲	▲	●	●	●	●	●	●			0.2	9.525	3.97	4.4
		DCMT11T304-PS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●	●	●	●	●	●			0.4	9.525	3.97	4.4
		DCMT11T308-PS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●	●	●	●	●	●			0.8	9.525	3.97	4.4
		DCMT11T312-PS	●	●	●	▲	▲				●	●	●	●	●	▲	▲	●								1.2	9.525	3.97	4.4
	TM	DCMT070202-TM	●	●	★							●	★										★			0.2	6.35	2.38	2.8
		DCMT070204-TM	●	●	★							●	★										★			0.4	6.35	2.38	2.8
		DCMT070208-TM	●	●	★							●	★										★			0.8	6.35	2.38	2.8
		DCMT11T304-TM	●	●	★							●	★										★			0.4	9.525	3.97	4.4
		DCMT11T308-TM	●	●	★							●	★										★			0.8	9.525	3.97	4.4
	CM	DCMT070204-CM								●																0.4	6.35	2.38	2.8
		DCMT070208-CM								●																0.8	6.35	2.38	2.8
		DCMT11T304-CM						●	●	●																0.4	9.525	3.97	4.4
		DCMT11T308-CM						●	●	●																0.8	9.525	3.97	4.4
		DCMT11T312-CM								●																1.2	9.525	3.97	4.4
非鉄金属加工用 仕上げ～中切削	AL	DCGT070202-AL																						●					
		DCGT070204-AL																						●					
		DCGT11T302-AL																						●					
		DCGT11T304-AL																						●					
		DCGT11T308-AL																						●					
仕上げ～中切削	全周	DCGT070202																					●			0.2	6.35	2.38	2.8
		DCGT070204																					●			0.4	6.35	2.38	2.8
		DCGT11T302																					●			0.2	9.525	3.97	4.4
		DCGT11T304																					●			0.4	9.525	3.97	4.4
		DCGT11T308																					●			0.8	9.525	3.97	4.4
	リード	DCGT070202R																							●	0.2	6.35	2.38	2.8
		DCGT070202L																							●	0.2	6.35	2.38	2.8
		DCGT070204R																							●	0.4	6.35	2.38	2.8
		DCGT070204L																							●	0.4	6.35	2.38	2.8
		DCGT11T302R																							●	0.2	9.525	3.97	4.4
		DCGT11T302L																							●	0.2	9.525	3.97	4.4
		DCGT11T304R																							●	0.4	9.525	3.97	4.4
		DCGT11T304L																							●	0.4	9.525	3.97	4.4

★：2023 年発売予定
●：設定アイテム
▲：廃止予定アイテム

参照ページ：外径ホルダ　→ C046 -　　内径ホルダ　→ D056 -
J series ホルダ → G052 -