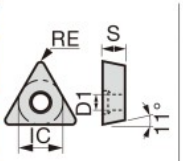
インサート ポジティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

TP

三角形穴つき ポジ11°

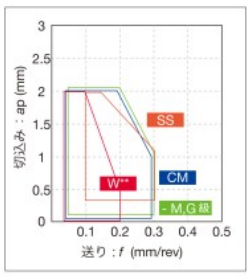
P	鋼	●c	c✣	c	c	✣			c✣	✣	c	c✣	✣	●c	c			●c	●c			●c			
M	ステンレス	●c		●	●	c	●	c	●c	✣	c	c	✣	●c	c										
K	鋳鉄	●c									c			●c	c			●c	●c			●c			
N	非鉄金属																								
S	難削材						●	c			●			●c											
H	高硬度材																								

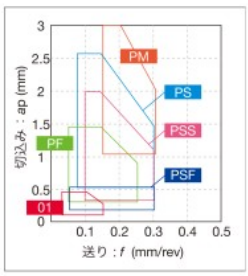


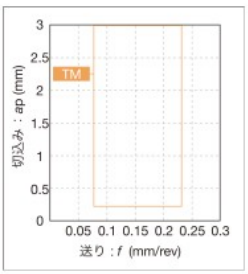
用途	ブレーカ記号	形番	コーティング													コーテッドサーメット		サーメット	寸法 (mm)			
			T9215	T9225	T6215	T6120	T6130	AH8005	AH8015	AH6225	AH6235	AH725	AH630	AH645	AH120	GH730	GT9530	AT9530	NS9530	RE	IC	S	D1
仕上げ～中切削	PSS	TPMT090204-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.4	5.56	2.38	2.5
		TPMT090208-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.8	5.56	2.38	2.5
		TPMT110204-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.4	6.35	2.38	2.8
		TPMT110208-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.8	6.35	2.38	2.8
		TPMT110304-PSS	●	●	●	▲	▲			●	●	●	▲	▲						0.4	6.35	3.18	3.4
		TPMT110308-PSS	●	●	●	▲	▲			●	●	●	▲	▲						0.8	6.35	3.18	3.4
		TPMT130304-PSS	●	●	●	▲	▲			●	●	●	▲	▲						0.4	7.94	3.18	3.4
		TPMT130308-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.8	7.94	3.18	3.4
		TPMT16T304-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.4	9.525	3.97	4.4
		TPMT16T308-PSS	●	●	●	▲	▲			●	●	●	▲	▲			●		●	0.8	9.525	3.97	4.4
	PS	TPMT090202-PS	●	●	●	▲	▲			●	●	●	▲	▲		●	●	●	●	0.2	5.56	2.38	2.5
		TPMT090204-PS	●	●	●	▲	▲			●	●	●	▲	▲		●	●	●	●	0.4	5.56	2.38	2.5
		TPMT090208-PS	●	●	●	▲	▲			●	●	●	▲	▲		●	●	●	●	0.8	5.56	2.38	2.5
		TPMT110202-PS	●	●	●	▲	▲			●	●	●	▲	▲		●	●	●	●	0.2	6.35	2.38	2.8
		TPMT110204-PS	●	●	●	▲	▲			●	●	●	▲	▲	●	●	●	●	●	0.4	6.35	2.38	2.8
		TPMT110208-PS	●	●	●	▲	▲			●	●	●	▲	▲	●	●	●	●	●	0.8	6.35	2.38	2.8
		TPMT110304-PS	●	●	●	▲	▲		★	●	●	●	▲	▲		●	●	●	●	0.4	6.35	3.18	3.4
		TPMT110308-PS	●	●	●	▲	▲	●	★	●	●	●	▲	▲		●	●	●	●	0.8	6.35	3.18	3.4
		TPMT130302-PS	●	●								●					●	●	●	0.2	7.94	3.18	3.4
		TPMT130304-PS	●	●	●	▲	▲			●	●	●	▲	▲			●	●	●	0.4	7.94	3.18	3.4
		TPMT130308-PS	●	●	●	▲	▲			●	●	●	▲	▲			●	●	●	0.8	7.94	3.18	3.4
		TPMT16T304-PS	●	●	●	▲	▲			●	●	●	▲	▲			●	●	●	0.4	9.525	3.97	4.4
		TPMT16T308-PS	●	●	●	▲	▲			●	●	●	▲	▲			●	●	●	0.8	9.525	3.97	4.4
	TM	TPMT110204-TM	●	●																0.4	6.35	2.38	2.8
		TPMT110208-TM	●	●																0.8	6.35	2.38	2.8
		TPMT110304-TM	●	●	★				●	★									★	0.4	6.35	3.18	3.4
		TPMT110308-TM	●	●	★				●	★									★	0.8	6.35	3.18	3.4
		TPMT16T304-TM	●	●																0.4	9.525	3.97	4.4
		TPMT16T308-TM	●	●																0.8	9.525	3.97	4.4

★：2023 年発売予定
●：設定アイテム
▲：廃止予定アイテム

切りくず処理範囲







参照ページ： 取付け穴仕様 → B146　内径ホルダ → D046 -　カートリッジ → K181 -
ボーリングバイト → K199 -　トップボーラバイト → K203