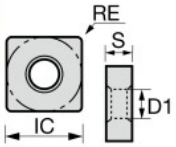
インサート ネガティブタイプ

●：連続加工
c：弱断続加工
✠：強断続加工

SN

正方形穴つき

		T9205	T9215	T9225	T9235	T6215	T505	T515	T5105	T5115	T5125	AH8015	AH6225	AH6235	AH725	AH110	AH120	GT720	NS9530	NS520	TH10
P	鋼	●	●c	c✠	✠	c							c✠	✠	c	●	●c		●c		●
M	ステンレス		●c			●						c	●c	✠	c	●	●c		●c		●
K	鋳鉄	●c	●c				●	●c	●	c	✠				c	●	●c		●c		●
N	非鉄金属																				●
S	難削材											c			●	●	●c				
H	高硬度材																				



用途	ブレーカ記号	形番	T9205	T9215	T9225	T9235	T6215	T505	T515	T5105	T5115	T5125	AH8015	AH6225	AH6235	AH725	AH110	AH120	GT720	NS9530	NS520	TH10	RE	IC	S	D1
中切削・軟鋼用	ZM	SNMG120404-ZM		●	●		●						●	●									0.4	12.7	4.76	5.16
		SNMG120408-ZM		●	●	●	●						●	●									0.8	12.7	4.76	5.16
		SNMG120412-ZM		●	●	●	●						●	●									1.2	12.7	4.76	5.16
		SNMG120416-ZM		●	●		●						●	●									1.6	12.7	4.76	5.16
中切削	DM	SNMG120404-DM		●	●		●						●	●									0.4	12.7	4.76	5.16
		SNMG120408-DM		●	●		●						●	●									0.8	12.7	4.76	5.16
		SNMG120412-DM		●	●	●	●						●	●									1.2	12.7	4.76	5.16
		SNMG120416-DM		●	●		●						●	●									1.6	12.7	4.76	5.16
中切削	全周	SNMG090304		●	●															●		●	0.4	9.525	3.18	3.81
		SNMG090308		●	●	●														●		●	0.8	9.525	3.18	3.81
		SNMG120404		●	●	●				●	●					●	●			●	●	●	0.4	12.7	4.76	5.16
		SNMG120408	●	●	●	●		●	●	●	●	●				●	●		●	●	●	●	0.8	12.7	4.76	5.16
		SNMG120412	●	●	●	●		●	●	●	●	●				●	●					●	1.2	12.7	4.76	5.16
		SNMG120416	●	●	●	●				●	●												1.6	12.7	4.76	5.16
		SNMG120420		●	●	●					●	●											2	12.7	4.76	5.16
		SNMG150612		●	●	●			●					●									1.2	15.875	6.35	6.35
		SNMG150616		●	●				●														1.6	15.875	6.35	6.35
		SNMG190612		●	●	●			●		●	●		●				●					1.2	19.05	6.35	7.93
		SNMG190616		●	●	●			●	●	●	●						●					1.6	19.05	6.35	7.93
		SNMG250724		●	●	●																	2.4	25.4	7.94	9.12
	SM	SNMG120408-SM					●							●	●	●							0.8	12.7	4.76	5.16
		SNMG120412-SM					●							●	●								1.2	12.7	4.76	5.16
	SDM	SNMG120408-SDM					●							●	●								0.8	12.7	4.76	5.16
		SNMG120412-SDM					●							●	●								1.2	12.7	4.76	5.16
	CM	SNMG120408-CM	●	●			●	●	●	●	●	●											0.8	12.7	4.76	5.16
		SNMG120412-CM	●	●			●	●	●	●	●	●											1.2	12.7	4.76	5.16

●：設定アイテム

参照ページ： 外径ホルダ → C101 - 内径ホルダ → D043 - カートリッジ → K181 -