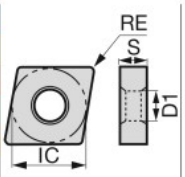
インサート ネガティブタイプ

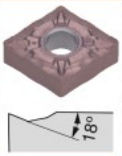
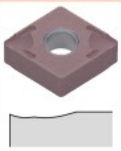
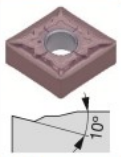
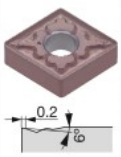
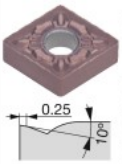
●：連続加工
c：弱断続加工
✣：強断続加工

CN

ひし形穴つき
80°

P	鋼	c	c✣	✣
M	ステンレス	●	●c	✣
K	鋳鉄			
N	非鉄金属			
S	難削材			
H	高硬度材			



用途	ブレーカ記号	形番	コーティング T6215	AH6225	AH6235	寸法 (mm) RE	IC	S	D1
仕上げ切削	SF	CNMG090304-SF	●	●		0.4	9.525	3.18	3.81
		CNMG090308-SF	●	●		0.8	9.525	3.18	3.81
		CNMG120404-SF	●	●		0.4	12.7	4.76	5.16
		CNMG120408-SF	●	●		0.8	12.7	4.76	5.16
		CNMG120412-SF	●	●		1.2	12.7	4.76	5.16
	SS	CNMG090404E-SS		●	●	0.4	9.525	4.76	3.81
		CNMG090408E-SS		●	●	0.8	9.525	4.76	3.81
		CNMG120404-SS	●	●	●	0.4	12.7	4.76	5.16
		CNMG120408-SS	●	●	●	0.8	12.7	4.76	5.16
		CNMG120412-SS	●	●	●	1.2	12.7	4.76	5.16
	TS	CNMG120408-TS		●		0.8	12.7	4.76	5.16
									
中切削	TM	CNMG090404E-TM	●	●		0.4	9.525	4.76	3.81
		CNMG090408E-TM	●	●		0.8	9.525	4.76	3.81
		CNMG090412E-TM	●	●		1.2	9.525	4.76	3.81
		CNMG120404-TM	●	●	●	0.4	12.7	4.76	5.16
		CNMG120408-TM	●	●	●	0.8	12.7	4.76	5.16
		CNMG120412-TM	●	●	●	1.2	12.7	4.76	5.16
		CNMG120416-TM	●	●	●	1.6	12.7	4.76	5.16
	SM	CNMG090404E-SM	●	●		0.4	9.525	4.76	3.81
		CNMG090408E-SM	●	●		0.8	9.525	4.76	3.81
		CNMG090412E-SM	●	●		1.2	9.525	4.76	3.81
		CNMG120404-SM	●	●	●	0.4	12.7	4.76	5.16
		CNMG120408-SM	●	●	●	0.8	12.7	4.76	5.16
		CNMG120412-SM	●	●	●	1.2	12.7	4.76	5.16
		CNMG160612-SM	●	●		1.2	15.875	6.35	6.35
		CNMG160616-SM		●		1.6	15.875	6.35	6.35
		CNMG190612-SM		●		1.2	19.05	6.35	7.93
		CNMG190616-SM		●		1.6	19.05	6.35	7.93

●：新製品
●：設定アイテム