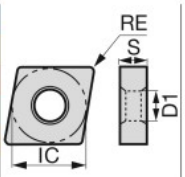
インサート ネガティブタイプ

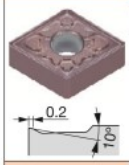
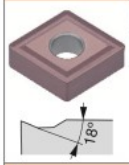
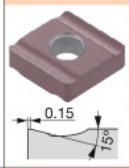
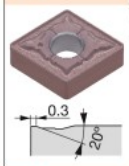
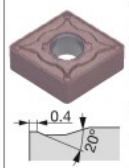
●：連続加工
c：弱断続加工
✣：強断続加工

CN

ひし形穴つき
80°

P	鋼	c	c✣	✣
M	ステンレス	●	●c	✣
K	鋳鉄			
N	非鉄金属			
S	難削材			
H	高硬度材			



用途	ブレーカ記号	形番	コーティング T6215	AH6225	AH6235	寸法 (mm) RE	IC	S	D1
中切削	SDM	CNMG120404-SDM	●	●	●	0.4	12.7	4.76	5.16
		CNMG120408-SDM	●	●	●	0.8	12.7	4.76	5.16
		CNMG120412-SDM	●	●	●	1.2	12.7	4.76	5.16
	SA	CNMG120404-SA	●	●	●	0.4	12.7	4.76	5.16
		CNMG120408-SA	●	●	●	0.8	12.7	4.76	5.16
		CNMG120412-SA	●	●	●	1.2	12.7	4.76	5.16
	S	CNMG120404R-S		●	●	0.4	12.7	4.76	5.16
		CNMG120404L-S		●	●	0.4	12.7	4.76	5.16
		CNMG120408R-S		●	●	0.8	12.7	4.76	5.16
		CNMG120408L-S		●	●	0.8	12.7	4.76	5.16
中～重切削	TH	CNMG120408-TH		●		0.8	12.7	4.76	5.16
		CNMG120412-TH		●		1.2	12.7	4.76	5.16
	SH	CNMG120408-SH		●	●	0.8	12.7	4.76	5.16
		CNMG120412-SH		●	●	1.2	12.7	4.76	5.16
		CNMG120416-SH		●	●	1.6	12.7	4.76	5.16
		CNMG160612-SH		●	●	1.2	15.875	6.35	6.35
		CNMG160616-SH		●	●	1.6	15.875	6.35	6.35
		CNMG190612-SH		●	●	1.2	19.05	6.35	7.93
		CNMG190616-SH		●	●	1.6	19.05	6.35	7.93

●：新製品
●：設定アイテム