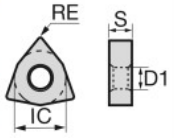
インサート ネガティブタイプ

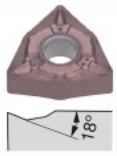
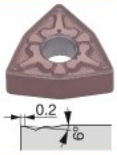
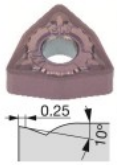
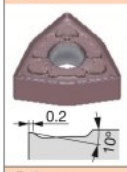
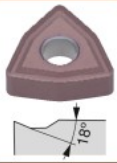
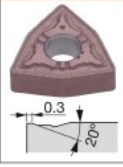
●：連続加工
c：弱断続加工
✣：強断続加工

WN

六角形穴つき
80°

P	鋼	c ✣
M	ステンレス	● c ✣
K	鋳鉄	
N	非鉄金属	
S	難削材	
H	高硬度材	



用途	ブレーカ記号	形番	コーティング T6215	AH6225	AH6235	寸法 (mm) RE	IC	S	D1
仕上げ切削	SF	WNMG060404-SF	●	●		0.4	9.525	4.76	3.81
		WNMG060408-SF	●	●		0.8	9.525	4.76	3.81
		WNMG080404-SF	●	●		0.4	12.7	4.76	5.16
		WNMG080408-SF	●	●		0.8	12.7	4.76	5.16
	SS	WNMG060404E-SS		●	●	0.4	9.525	4.76	3.81
		WNMG060408E-SS		●	●	0.8	9.525	4.76	3.81
		WNMG060412E-SS		●	●	1.2	9.525	4.76	3.81
		WNMG080404-SS	●	●	●	0.4	12.7	4.76	5.16
		WNMG080408-SS	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-SS	●	●	●	1.2	12.7	4.76	5.16
中切削	TM	WNMG080404-TM	●	●	●	0.4	12.7	4.76	5.16
		WNMG080408-TM	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-TM	●	●	●	1.2	12.7	4.76	5.16
		WNMG080416-TM	●	●	●	1.6	12.7	4.76	5.16
	SM	WNMG060404E-SM	●	●		0.4	9.525	4.76	3.81
		WNMG060408E-SM	●	●		0.8	9.525	4.76	3.81
		WNMG060412E-SM	●	●		1.2	9.525	4.76	3.81
		WNMG080404-SM	●	●	●	0.4	12.7	4.76	5.16
		WNMG080408-SM	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-SM	●	●	●	1.2	12.7	4.76	5.16
	SDM	WNMG080404-SDM	●	●	●	0.4	12.7	4.76	5.16
		WNMG080408-SDM	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-SDM	●	●	●	1.2	12.7	4.76	5.16
	SA	WNMG080408-SA	●	●	●	0.8	12.7	4.76	5.16
		WNMG080412-SA	●	●	●	1.2	12.7	4.76	5.16
中～重切削	TH	WNMG080408-TH		●		0.8	12.7	4.76	5.16
									

●：新製品
●：設定アイテム