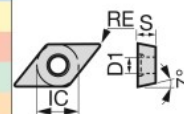


インサート ポジティブタイプ

● : 連続加工
● : 弱断続加工
✳ : 強断続加工

DC

ひし形穴つき
55° ポジ7°



用途	プレーカ 記号	形番	コーティング										寸法 (mm)			
			T6215	AH6225	AH6235								RE	IC	S	D1
仕上げ切削		PF DCMT070204-PF	●	●									0.4	6.35	2.38	2.8
		DCMT070208-PF	●										0.8	6.35	2.38	2.8
仕上げ・軽切削		PSS DCMT070204-PSS	●	●	●								0.4	6.35	2.38	2.8
		DCMT070208-PSS	●	●	●								0.8	6.35	2.38	2.8
		DCMT11T304-PSS	●	●	●								0.4	9.525	3.97	4.4
		DCMT11T308-PSS	●	●	●								0.8	9.525	3.97	4.4
		DCMT11T312-PSS	●	●	●								1.2	9.525	3.97	4.4
仕上げ・中切削		PS DCMT070202-PS	●	●	●								0.2	6.35	2.38	2.8
		DCMT070204-PS	●	●	●								0.4	6.35	2.38	2.8
		DCMT11T302-PS	●	●	●								0.2	9.525	3.97	4.4
		DCMT11T304-PS	●	●	●								0.4	9.525	3.97	4.4
		DCMT11T308-PS	●	●	●								0.8	9.525	3.97	4.4
		DCMT11T312-PS	●	●	●								1.2	9.525	3.97	4.4
中切削		PM DCMT070204-PM	●	●	●								0.4	6.35	2.38	2.8
		DCMT070208-PM	●	●	●								0.8	6.35	2.38	2.8
		DCMT11T304-PM	●	●	●								0.4	9.525	3.97	4.4
		DCMT11T308-PM	●	●	●								0.8	9.525	3.97	4.4
		DCMT11T312-PM	●	●	●								1.2	9.525	3.97	4.4
中切削		24 DCMT11T308-24	●										0.8	9.525	3.97	4.4

● : 新製品
● : 設定アイテム