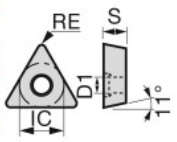
インサート ポジティブタイプ

●：連続加工
c：弱断続加工
✣：強断続加工

TP

三角形穴つき
60° ポジ11°

P	鋼	c	c✣	✣
M	ステンレス	●	●c	✣
K	鋳鉄			
N	非鉄金属			
S	難削材			
H	高硬度材			



用途	ブレーカ記号	形番	コーティング T6215	AH6225	AH6235	寸法 (mm) RE	IC	S	D1
仕上げ～軽切削	PSS	TPMT090204-PSS	●	●	●	0.4	5.56	2.38	2.5
		TPMT090208-PSS	●	●	●	0.8	5.56	2.38	2.5
		TPMT110204-PSS	●	●	●	0.4	6.35	2.38	2.8
		TPMT110208-PSS	●	●	●	0.8	6.35	2.38	2.8
		TPMT110304-PSS	●	●	●	0.4	6.35	3.18	3.4
		TPMT110308-PSS	●	●	●	0.8	6.35	3.18	3.4
		TPMT130304-PSS	●	●	●	0.4	7.94	3.18	3.4
		TPMT130308-PSS	●	●	●	0.8	7.94	3.18	3.4
		TPMT16T304-PSS	●	●	●	0.4	9.525	3.97	4.4
		TPMT16T308-PSS	●	●	●	0.8	9.525	3.97	4.4
仕上げ～中切削	PS	TPMT090202-PS	●	●	●	0.2	5.56	2.38	2.5
		TPMT090204-PS	●	●	●	0.4	5.56	2.38	2.5
		TPMT090208-PS	●	●	●	0.8	5.56	2.38	2.5
		TPMT110202-PS	●	●	●	0.2	6.35	2.38	2.8
		TPMT110204-PS	●	●	●	0.4	6.35	2.38	2.8
		TPMT110208-PS	●	●	●	0.8	6.35	2.38	2.8
		TPMT110304-PS	●	●	●	0.4	6.35	3.18	3.4
		TPMT110308-PS	●	●	●	0.8	6.35	3.18	3.4
		TPMT130304-PS	●	●	●	0.4	7.94	3.18	3.4
		TPMT130308-PS	●	●	●	0.8	7.94	3.18	3.4
		TPMT16T304-PS	●	●	●	0.4	9.525	3.97	4.4
		TPMT16T308-PS	●	●	●	0.8	9.525	3.97	4.4
中切削	PM	TPMT090204-PM	●	●	●	0.4	5.56	2.38	2.5
		TPMT090208-PM	●	●	●	0.8	5.56	2.38	2.5
		TPMT110204-PM	●	●	●	0.4	6.35	2.38	2.8
		TPMT110208-PM	●	●	●	0.8	6.35	2.38	2.8
		TPMT110304-PM	●	●	●	0.4	6.35	3.18	3.4
		TPMT110308-PM	●	●	●	0.8	6.35	3.18	3.4
		TPMT130304-PM	●	●	●	0.4	7.94	3.18	3.4
		TPMT130308-PM	●	●	●	0.8	7.94	3.18	3.4
		TPMT16T304-PM	●	●	●	0.4	9.525	3.97	4.4
		TPMT16T308-PM	●	●	●	0.8	9.525	3.97	4.4
		TPMT16T312-PM	●	●	●	1.2	9.525	3.97	4.4

●：新製品
●：設定アイテム