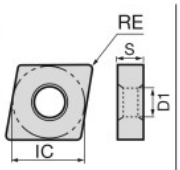
TurnLine - インサート ネガティブタイプ

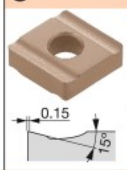
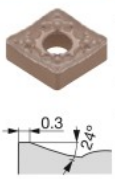
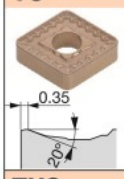
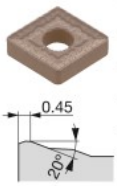
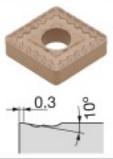
●：連続加工
c：軽断続加工
✣：強断続加工

CN

ひし形穴つき
80°

P	鋼	●	●c	c✣	✣
M	ステンレス		●c		
K	鋳鉄		●c		
N	非鉄金属				
S	難削材				
H	高硬度材				



用途	ブレーカ記号	形番	コーティング T9205	T9215	T9225	T9235	寸法 (mm) RE	IC	S	D1
中切削	S	CNMG120404L-S			●	●	0.4	12.7	4.76	5.16
		CNMG120404R-S			●	●	0.4	12.7	4.76	5.16
		CNMG120408L-S			●	●	0.8	12.7	4.76	5.16
		CNMG120408R-S			●	●	0.8	12.7	4.76	5.16
中～重切削（片面ブレーカ）	TRS	CNMM120408-TRS	●	●	●	●	0.8	12.7	4.76	5.16
		CNMM120412-TRS		●	●	●	1.2	12.7	4.76	5.16
		CNMM160612-TRS		●	●	●	1.2	15.875	6.35	6.35
		CNMM160616-TRS		●	●	●	1.6	15.875	6.35	6.35
		CNMM190616-TRS		●	●	●	1.6	19.05	6.35	7.93
		CNMM190624-TRS		●	●	●	2.4	19.05	6.35	7.93
		CNMM250924-TRS		●	●	●	2.4	25.4	9.52	9.12
重切削（片面ブレーカ）	TU	CNMM190612-TU			●	●	1.2	19.05	6.35	7.93
		CNMM190616-TU			●	●	1.6	19.05	6.35	7.93
		CNMM190624-TU		●	●	●	2.4	19.05	6.35	7.93
		CNMM250924-TU			●	●	2.4	25.4	9.52	9.12
	TUS	CNMM190608-TUS		●	●		0.8	19.05	6.35	7.93
		CNMM190612-TUS		●	●	●	1.2	19.05	6.35	7.93
		CNMM190616-TUS		●	●	●	1.6	19.05	6.35	7.93
		CNMM190624-TUS		●	●	●	2.4	19.05	6.35	7.93
		CNMM190632-TUS		●	●		3.2	19.05	6.35	7.93
		CNMM250916-TUS		●	●	●	1.6	25.4	6.35	9.12
		CNMM250924-TUS		●	●	●	2.4	25.4	9.52	9.12
		CNMM250932-TUS		●	●		3.2	25.4	9.52	9.12
中～重切削（片面ブレーカ）	65	CNMM120412-65		●	●		1.2	12.7	4.76	5.16
		CNMM160616-65		●			1.6	15.875	6.35	6.35

●：設定アイテム
●：新製品