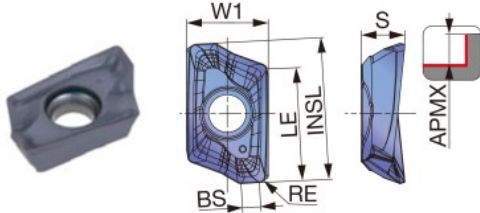


インサートサイズ 18

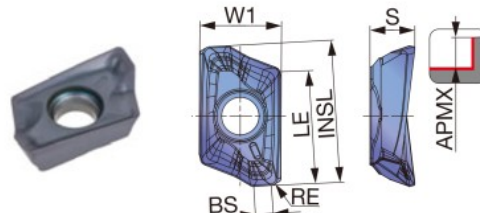
New

■ インサート

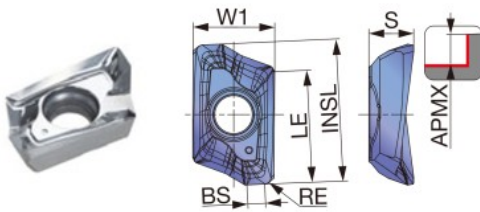
AVMT18-MM (汎用ブレード)



AVMT18-MT (刃先強化型ブレード)



AVGT18-AM (非鉄金属加工用ブレード)



| | | | | | | | | | |
|---|-------|---|---|---|--|--|---|--|--|
| P | 鋼 | ★ | ☆ | | | | | | |
| M | ステンレス | ★ | | | | | | | |
| K | 鋳鉄 | | ★ | ☆ | | | | | |
| N | 非鉄金属 | | | | | | ★ | | |
| S | 難削材 | ☆ | ★ | | | | | | |
| H | 高硬度材 | | ★ | | | | | | |

★：第一選択
☆：第二選択

| チップブレード | 形番 | RE | APMX | コーティング | | | 超硬 | W1 | INSL | S | BS | LE |
|---------------|-------------------|-----|------|--------|--------|-------|-------|------|------|-----|-----|------|
| | | | | AH3225 | AH8015 | T1215 | KS05F | | | | | |
| 汎用 MM | AVMT180704PDER-MM | 0.4 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.7 | 3.1 | 17.1 |
| | AVMT180708PDER-MM | 0.8 | 16.5 | ● | ● | ● | | 12.4 | 21.6 | 6.6 | 2.7 | 17.1 |
| | AVMT180712PDER-MM | 1.2 | 16.5 | ● | | | | 12.4 | 21.6 | 6.6 | 2.2 | 17.1 |
| | AVMT180716PDER-MM | 1.6 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.5 | 1.8 | 17.1 |
| | AVMT180720PDER-MM | 2 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.5 | 1.4 | 17.1 |
| | AVMT180724PDER-MM | 2.4 | 16.5 | ● | | | | 12.4 | 21.6 | 6.5 | 1 | 17.1 |
| | AVMT180731PDER-MM | 3.1 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.4 | 0.2 | 17.1 |
| 刃先強化型 MT | AVMT180704PDER-MT | 0.4 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.7 | 3.1 | 17.1 |
| | AVMT180708PDER-MT | 0.8 | 16.5 | ● | ● | | | 12.4 | 21.6 | 6.6 | 2.7 | 17.1 |
| 非鉄金属加工用 AM | AVGT180704PDFR-AM | 0.4 | 16.5 | | | | ● | 12.4 | 21.6 | 6.7 | 3.1 | 17.1 |
| | AVGT180708PDFR-AM | 0.8 | 16.5 | | | | ● | 12.4 | 21.6 | 6.6 | 2.7 | 17.1 |

●：新製品