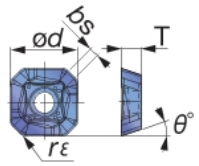
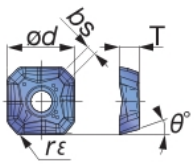
インサート

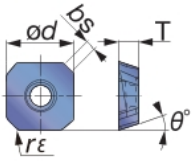
SWMT13T3-MJ



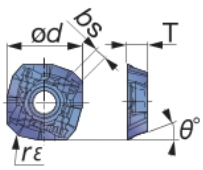
SWMT13T3-ML



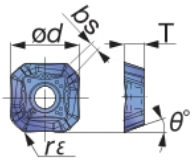
SWMW13T3 (フラット形)



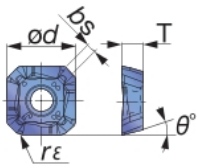
SWMT13T3-HJ



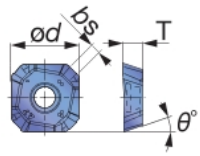
SWMT13T3-MS



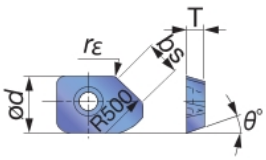
SWGT13T3-MJ



SWGT13T3-AJ



WWCW13T3AFER-WS



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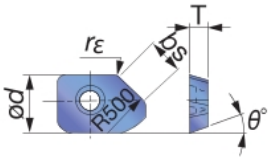

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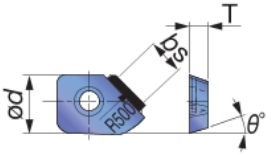

		AH120	AH130	AH140	AH3135	GH110	T1115	T1215	T3130	DS1100	NS740	KS05F	DX140
P	鋼	☆			★				★		★		
M	ステンレス		★	☆	★								
K	鋳鉄	★				★	★	★					
N	非鉄金属									★		★	★
S	難削材	★	☆		☆								
H	高硬度材												

★：第一選択
☆：第二選択

形　番	rε	Max. ap	コーティング									サーメット		超硬		PCD		ød	T	θ°	bs
			AH120	AH130	AH140	AH3135	GH110	T1115	T1215	T3130	DS1100	NS740		KS05F		DX140					
SWMT13T3AFPR-MJ	1.5	4	●	●	●	●		●	●	●		●						13.9	4	18.5	2
SWMT13T3AFER-ML	1.5	2.5	●															13.9	4	18.5	2
SWMW13T3AFTR	1.5	5	●					●	●	●		●						13.9	4	18.5	2
SWMT13T3AFPR-HJ	1.5	2	●	●	●			●	●	●								14.7	4	18.5	2.3
SWMT13T3AFPR-MS	1	4		●	●	●												14.1	4	18.5	2
SWGT13T3AFPR-MJ	1.5	4	●									●						13.9	4	18.5	2
SWGT13T3AFFR-AJ	-	4									●			●				14.1	4	18.5	2
WWCW13T3AFER-WS	1.5	-					●					●						12.8	4	18.5	7.8
WWCW13T3AFFR-WS	1.5	-									●			●				12.8	4	18.5	7.8
WWCW13T3AFFR-WD	-	-														●		12.8	4	18.5	7.8

●: 設定アイテム
DX140: 1 ケース 1 個入り