

DLCCOAT 2 枚刃 銅電極加工用ロングネックラジアスエンドミル
DLCCOAT 2 Flute Long Neck Radius End Mills for Copper Electrode Milling

合計 48 型番 Total 48 models

単位 Unit (mm)

型番 Model Number	外径 Outside Diameter φD	コーナ半径 Corner Radius CR	有効長 Effective Length ℓ ₁	刃長 Length of Cut ℓ	首径 Neck Diameter φd ₁	シャンクテーパ角 Shank Taper Angle Bta	全長 Overall Length L	シャンク径 Shank Diameter φd	希望小売価格 Suggested Retail Price ¥	ワーク勾配角に対する実有効長 Effective Length by Inclined Angles											
										30°	1°	1°30'	2°	3°							
DLCLRS 2002-005-010	0.2	R0.05	1	0.2	0.19	11°	45	4	9,350	1.19	1.25	1.31	1.38	1.55							
DLCLRS 2002-005-015			1.5							1.70	1.78	1.87	1.98	2.22							
DLCLRS 2003-005-010	0.3	R0.05	1	0.3	0.29	11°	45	4	9,350	1.19	1.25	1.31	1.38	1.55							
DLCLRS 2003-005-020			2							2.22	2.33	2.45	2.59	2.91							
DLCLRS 2004-005-020	0.4	R0.05	2	0.4	0.39	11°	45	4	8,330	2.22	2.33	2.45	2.59	2.91							
DLCLRS 2004-005-030			3							3.27	3.43	3.61	3.81	4.28							
DLCLRS 2004-01-020		R0.1	2							2.22	2.33	2.44	2.58	2.89							
DLCLRS 2004-01-030			3							3.27	3.42	3.60	3.80	4.26							
DLCLRS 2005-005-020	0.5	R0.05	2	0.5	0.49	11°	45	4	8,140	2.22	2.33	2.45	2.59	2.91							
DLCLRS 2005-005-030			3							3.27	3.43	3.61	3.81	4.28							
DLCLRS 2005-005-040			4							4.31	4.53	4.76	5.02	5.64							
DLCLRS 2005-01-020			R0.1							2	2.22	2.33	2.44	2.58	2.89						
DLCLRS 2005-01-030		3								3.27	3.42	3.60	3.80	4.26							
DLCLRS 2005-01-040		4								4.31	4.52	4.76	5.01	5.63							
DLCLRS 2006-005-020		0.6								R0.05	2	0.6	0.59	11°	45	4	6,470	2.22	2.33	2.45	2.59
DLCLRS 2006-005-030			3								3.27							3.43	3.61	3.81	4.28
DLCLRS 2006-005-040	4		4.31	4.53	4.76	5.02	5.64														
DLCLRS 2006-005-060	6		6.41	6.73	7.07	7.46	8.38														
DLCLRS 2006-01-020	R0.1		2	2.22	2.33	2.44	2.58	2.89													
DLCLRS 2006-01-030			3	3.27	3.42	3.60	3.80	4.26													
DLCLRS 2006-01-040			4	4.31	4.52	4.76	5.01	5.63													
DLCLRS 2006-01-060			6	6.41	6.72	7.07	7.45	8.36													
DLCLRS 2008-005-040	0.8	R0.05	4	0.8	0.79	11°	45	4	6,740	4.30	4.51	4.74	5.00	5.62							
DLCLRS 2008-005-060			6							6.39	6.71	7.05	7.44	8.36							
DLCLRS 2008-01-040		R0.1	4							4.29	4.50	4.74	4.99	5.60							
DLCLRS 2008-01-060			6							6.39	6.70	7.05	7.43	8.34							
DLCLRS 2008-02-040		R0.2	4							4.29	4.49	4.72	4.97	5.57							
DLCLRS 2008-02-060			6							6.38	6.69	7.03	7.41	8.30							
DLCLRS 2010-01-020	1	R0.1	2	1	0.98	11°	45	4	6,100	2.26	2.37	2.49	2.63	2.94							
DLCLRS 2010-01-040			4							4.36	4.57	4.80	5.06	5.68							
DLCLRS 2010-01-060			6							6.45	6.77	7.11	7.50	8.42							
DLCLRS 2010-02-020		R0.2	2							2.26	2.36	2.48	2.60	2.91							
DLCLRS 2010-02-040			4							4.35	4.56	4.79	5.04	5.65							
DLCLRS 2010-02-060			6							6.45	6.76	7.10	7.48	8.39							
DLCLRS 2015-02-060	1.5	R0.2	6	1.5	1.47	11°	45	4	6,470	6.40	6.71	7.05	7.43	8.32							
DLCLRS 2015-02-100			10							10.59	11.10	11.67	12.30	13.80							
DLCLRS 2020-01-080	2	R0.1	8	2	1.98	11°	50	4	6,780	8.47	8.89	9.34	9.85	11.06							
DLCLRS 2020-01-120			12							12.66	13.28	13.97	14.73	16.54							
DLCLRS 2020-01-160			16							16.85	17.67	18.59	19.61	干渉なし No Interference							
DLCLRS 2020-02-080		R0.2	8							8.47	8.88	9.33	9.83	11.03							
DLCLRS 2020-02-120			12							12.65	13.27	13.95	14.71	16.50							
DLCLRS 2020-02-160			16							16.84	17.67	18.57	19.58	干渉なし No Interference							
DLCLRS 2030-02-120	3	R0.2	12	3	2.96	11°	60	6	8,600	12.73	13.36	14.04	14.80	干渉なし No Interference							
DLCLRS 2030-02-200			20							21.11	22.14	干渉なし No Interference	干渉なし No Interference	干渉なし No Interference							
DLCLRS 2030-03-120		R0.3	12							12.73	13.35	14.03	14.78	干渉なし No Interference							
DLCLRS 2030-03-200			20							21.11	22.13	干渉なし No Interference	干渉なし No Interference	干渉なし No Interference							
DLCLRS 2030-05-120		R0.5	12							12.72	13.33	14.00	14.74	干渉なし No Interference							
DLCLRS 2030-05-200			20							21.10	22.12	干渉なし No Interference	干渉なし No Interference	干渉なし No Interference							