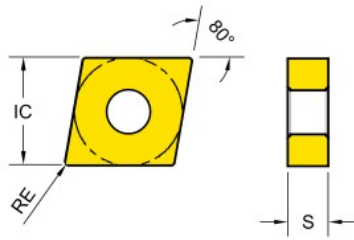


Turning Inserts - Negative





CNGG / CNMG (80° Rhombic)



Series	IC	S
CN** 0903	9.525	3.18
CN** 0904	9.525	4.76
CN** 1204	12.700	4.76
CN** 1606	15.875	6.35
CN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

CNGG CNMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20	
					K20	K30									S30	K15						
- SF  HRSA Finishing	CNGG 120401 - SF	0.1	0.10~0.25	0.1~1.0	●													●				
	CNGG 120402 - SF	0.2	0.10~0.25	0.1~1.0															●			
	CNGG 120404 - SF	0.4	0.10~0.25	0.2~1.0															●			
	CNGG 120408 - SF	0.8	0.10~0.25	0.2~1.0															●			
- SM  HRSA Medium	CNMG 120408 - SM	0.8	0.15~0.30	0.5~3.0										○	○	○		●				
	CNMG 120412 - SM	1.2	0.15~0.30	0.5~3.0										○	○	○		●				
- SR  HRSA Roughing	CNMG 120408 - SR	0.8	0.30~0.55	2.0~5.5														●				
	CNMG 120412 - SR	1.2	0.30~0.55	2.0~5.5														●				
	CNMG 120416 - SR	1.6	0.30~0.55	2.0~5.5														●				
NEW - PSF  Cermet Finishing	CNMG 120404 - PSF	0.4	0.07~0.30	0.4~3.0														●				
	CNMG 120408 - PSF	0.8	0.10~0.30	0.6~3.0														●				

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION