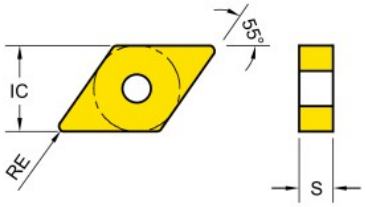
Turning Inserts - Negative

DNMG (55° Rhombic)



Series	IC	S
DN** 1104	9.525	4.76
DN** 1504	12.700	4.76
DN** 1506	12.700	6.35

EDP 2200.. ●: Stock item ○: Order made item

DNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-MF	Stainless steel Finishing	DNMG 150404 - MF	0.4	0.07 ~ 0.30	0.2 ~ 1.5									● 2454	● 0848	● 0771	● 1815	○ 2273			
		DNMG 150408 - MF	0.8	0.07 ~ 0.30	0.2 ~ 1.5							○ 0807		● 2456	● 0849	● 0773	● 1816	○ 2274			
		DNMG 150604 - MF	0.4	0.07 ~ 0.30	0.2 ~ 1.5									● 2455	● 0811	● 0850	● 1819	○ 1945			
		DNMG 150608 - MF	0.8	0.07 ~ 0.30	0.2 ~ 1.5						○ 1202	○ 0813		● 2457	● 0812	● 0859	● 1820	○ 2275			
-MM	Stainless steel Medium	DNMG 150404 - MM	0.4	0.20 ~ 0.35	0.5 ~ 3.5							○ 0527			● 0551	● 0552	● 1710	○ 2289			
		DNMG 150408 - MM	0.8	0.20 ~ 0.35	1.0 ~ 3.5							○ 0506			● 0513	● 0514	● 1788	○ 2290			
		DNMG 150412 - MM	1.2	0.20 ~ 0.35	1.5 ~ 3.5							○ 0529			● 0561	● 0562	● 1711	○ 2291			
		DNMG 150604 - MM	0.4	0.20 ~ 0.35	0.5 ~ 3.5							○ 0528			● 0553	● 0554	● 1712	○ 2292			
		DNMG 150608 - MM	0.8	0.20 ~ 0.35	1.0 ~ 3.5							○ 0507			● 0515	● 0516	● 0690	○ 2293			
		DNMG 150612 - MM	1.2	0.20 ~ 0.35	1.5 ~ 3.5							○ 0496			● 0563	● 0564	● 0694	○ 2294			
-MG	Stainless steel General	DNMG 150404 - MG	0.4	0.20 ~ 0.40	0.5 ~ 4.0									● 2466							
		DNMG 150408 - MG	0.8	0.20 ~ 0.40	1.0 ~ 4.0									● 2470	● 1561	● 1562	● 1563	● 1560			
		DNMG 150412 - MG	1.2	0.20 ~ 0.40	1.5 ~ 4.0									● 2483							
		DNMG 150604 - MG	0.4	0.20 ~ 0.40	0.5 ~ 4.0									● 2467							
		DNMG 150608 - MG	0.8	0.20 ~ 0.40	1.0 ~ 4.0									● 2471	● 1565	● 1566	● 1567	● 1564			
		DNMG 150612 - MG	1.2	0.20 ~ 0.40	1.5 ~ 4.0									● 2484							
-MR	Stainless steel Roughing	DNMG 150408 - MR	0.8	0.30 ~ 0.55	2.0 ~ 5.5							○ 1036		● 2492	● 0914	● 0808	● 0809				
		DNMG 150412 - MR	1.2	0.30 ~ 0.55	2.0 ~ 5.5										● 0929	● 0930	● 0810				
		DNMG 150608 - MR	0.8	0.30 ~ 0.55	2.0 ~ 5.5							○ 1037		● 2481	● 0860	● 0814	● 0815				
		DNMG 150612 - MR	1.2	0.30 ~ 0.55	2.0 ~ 5.5										● 0861	● 0862	● 0816				