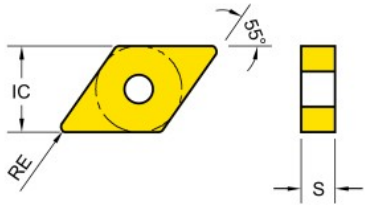
Turning Inserts - Negative

DNMM - Heavy Turning (55° Rhombic)



Series	IC	S
DN** 1104	9.525	4.76
DN** 1504	12.700	4.76
DN** 1506	12.700	6.35

EDP 2200.. ●: Stock item ○: Order made item

DNMM	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
NEW -UH Low cutting force	DNMM 150612 - UH	1.2	0.30 ~ 0.50	2.0 ~ 7.0						● 2327	● 2328									
NEW -UT Heavy Roughing	DNMM 150612 - UT	1.2	0.30 ~ 0.50	2.0 ~ 7.0						● 2329	● 2330									