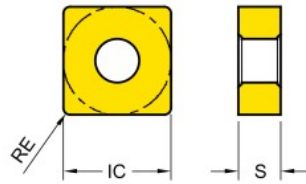


Turning Inserts - Negative

SNMG (90° Square)



Series	IC	S
SN** 0903	9.525	3.18
SN** 1204	12.700	4.76
SN** 1506	15.875	6.35
SN** 1906	19.050	6.35

EDP 2200..

● : Stock item ○ : Order made item

	SNMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	EDP 2200..															
						K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	M15	N20	N20
						K20	K30										S30	K15			
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-UG		SNMG 120408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	●	○	○		●	●	●	○								
		SNMG 120412 - UG	1.2	0.20 ~ 0.40	1.5 ~ 3.0	1610	1190	0141		2361	0142	0143	0030								
		SNMG 120416 - UG	1.6	0.20 ~ 0.40	2.0 ~ 3.0	1640	1164	0258		2411	0259	0260									
						1646	1165	0744	0789	2638	1169	1195									
-UC		SNMG 120408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 4.0	●	○	○		●	●	●									
		SNMG 120412 - UC	1.2	0.20 ~ 0.40	1.5 ~ 4.0	1488	0073	0125		2405	0106	0126									
						0900	0074	0127		2429	0107	0128									
-UR		SNMG 120408 - UR	0.8	0.30 ~ 0.50	1.0 ~ 5.0	●	○	○		●	●	●									
		SNMG 120412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 5.0	1623	1163	0392		2401	0393	0394									
						1624	1052	0261		2585	0262	0263	0031								
		SNMG 120416 - UR	1.6	0.30 ~ 0.50	2.0 ~ 5.0	●	○	○	○	●	●	●									
						1837	0988	0974	0975	2639	0971	0977									
		SNMG 190612 - UR	1.2	0.30 ~ 0.80	3.0 ~ 9.0					2640	1018	1026									
-KR		SNMG 190616 - UR	1.6	0.30 ~ 0.80	3.0 ~ 9.0	●				2641	1583	1584									
						1838															
		SNMG 120412 - KR	1.2	0.30 ~ 0.60	1.5 ~ 5.0	●	○	○		2636											
						1064	1063	1065													
		SNMG 120416 - KR	1.6	0.30 ~ 0.60	2.0 ~ 5.0	●	○	○	○	●											
						1208	0730	0950	0965	2637											

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION