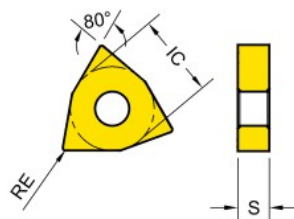


Turning Inserts - Negative
WNMG (80° Trigon)

Series	IC	S
WN** 0604	9.525	4.76
WN** 0804	12.700	4.76

EDP 2200..

● : Stock item ○ : Order made item

					ED-12000																
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20
					K20	K30										S30	K15				
WNUMG	Designation	RE	Fn (mm/rev.)	Ap (mm)	YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10	
-UG  Medium Machining at stable condition	WNMG 060408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	●	○	○		●	●	●	○									
	WNMG 080404 - UG	0.4	0.20 ~ 0.40	0.5 ~ 3.0	1649	0697	1047		2428	0438	0874	0059									
	WNMG 080408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	●	○	○	○	●	●	●	○									
	WNMG 080412 - UG	1.2	0.20 ~ 0.40	1.5 ~ 3.0	0908	0463	0147	0582	2194	0148	0149	0056									
	WNMG 080416 - UG	1.6	0.20 ~ 0.40	2.0 ~ 4.0	●	○	○	○	●	●	●										
-PWM  Wiper-Medium	WNMG 080408 - PWM	0.8	0.10 ~ 0.50	0.8 ~ 3.5	1643	1233	1056	0764	2575	0583	1238										
									2706												
-UC  Cast iron and Medium roughing	WNMG 060408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 3.0	●	○	○		●	●	●										
	WNMG 080404 - UC	0.4	0.20 ~ 0.40	0.5 ~ 4.0	1444	0095	0875		2421	0876	0724										
	WNMG 080408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 4.0	●	○	○	○	●	●	●										
	WNMG 080412 - UC	1.2	0.20 ~ 0.40	1.5 ~ 4.0	0906	0097	0133		2367	0110	0134										
	WNMG 080416 - UC	1.6	0.20 ~ 0.40	2.0 ~ 4.0	●	○	○	○	●	●	●										
-UR  Roughing	WNMG 060412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 4.0	0907	0077	0135	0733	2186	0111	0136										
	WNMG 080408 - UR	0.8	0.30 ~ 0.50	1.0 ~ 5.0	●	○	○	○	●	●	●										
	WNMG 080412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 5.0	0909	0078	0137	0630	2168	0112	0138										
	WNMG 080416 - UR	1.6	0.30 ~ 0.50	2.0 ~ 4.0	●	○	○	○	●	●	●										
					1187	1055	1235		2709	1236	0743										
-KR  Cast Iron Heavy Roughing	WNMG 060412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 4.0	●	○	○		●	●	●										
	WNMG 080408 - UR	0.8	0.30 ~ 0.50	1.0 ~ 5.0	1317	1066	1057		2702	1058	1060										
	WNMG 080412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 5.0	●	○	○	○	●	●	●	○									
	WNMG 080416 - UR	1.6	0.30 ~ 0.50	2.0 ~ 5.0	1613	0464	0465		2353	0471	0472										
					●	○	○	○	●	●	●										
-KR  Cast Iron Heavy Roughing	WNMG 080408 - KR	0.8	0.30 ~ 0.60	1.0 ~ 5.0	1614	0467	0442	0631	2184	0443	0444	0057									
	WNMG 080412 - KR	1.2	0.30 ~ 0.60	1.5 ~ 5.0	●	○	○	○	●	●	●										
					1637	0468	0469	0889	2359	0725	0714										
					●	○	○		●												
					0932	0720	1038		2705												
					●	○	○		●												
					0933	0522	0542		2707												