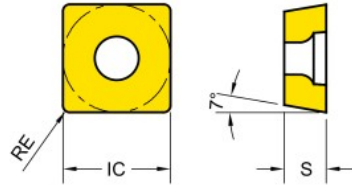


# Turning Inserts - Positive

## SCGT / SCMT (Square)



Series	IC	S
SC** 09T3	9.525	3.97
SC** 1204	12.700	4.76

EDP 2200..

● : Stock item ○ : Order made item

SCGT SCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20	
					K20	K30										S30	K15					
<b>-AL</b> Aluminium	SCGT 09T304 - AL	0.4	0.03~0.40	0.1~5.0	●																	●
	SCGT 09T308 - AL	0.8	0.04~0.40	0.1~5.0																		
<b>-UF</b> Finishing	SCMT 09T304 - UF	0.4	0.05~0.25	0.5~2.0			○		●	●	●											
	SCMT 09T308 - UF	0.8	0.05~0.25	1.0~2.0	●		○		●	●	●											
<b>-UG</b> General	SCMT 09T304 - UG	0.4	0.15~0.30	0.5~2.5	●	○	○		●	●	●	○										
	SCMT 09T308 - UG	0.8	0.15~0.30	0.8~2.5	●	○	○		●	●	●	○					○					
	SCMT 120408 - UG	0.8	0.15~0.35	0.8~3.0	●	○	○		●	●	●											○
	SCMT 120412 - UG	1.2	0.15~0.35	1.5~3.0	●				●	●	●											
<b>NEW</b> <b>-MF</b> Stainless steel Finishing	SCMT 09T308 - MF	0.8	0.09~0.35	0.3~2.0																		●
<b>NEW</b> <b>-MM</b> Stainless steel Medium	SCMT 120408 - MM	0.8	0.10~0.30	0.6~4.0									●	●	●	●	●					
<b>NEW</b> <b>-PM</b> Cermet Medium	SCMT 120408 - PM	0.8	0.10~0.30	0.6~4.0																		●