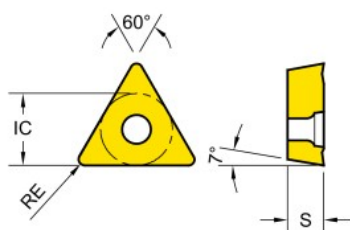


Turning Inserts - Positive TCGT / TCMT (Triangle)



Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

TURNING

PARTING & GROOVING




MILLING

DRILLING

TECHNICAL INFORMATION

EDP 2200..

● : Stock item ○ : Order made item

TCGT TCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20	
					K20	K30																
-AL  Aluminum	TCGT 110204 - AL	0.4	0.03~0.30	0.10~4.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	TCGT 16T302 - AL	0.2	0.02~0.30	0.05~5.0																	●	●
	TCGT 16T304 - AL	0.4	0.03~0.40	0.10~5.5																	●	●
	TCGT 16T308 - AL	0.8	0.03~0.50	0.10~5.5																	●	●
-UF  Finishing	TCMT 110204 - UF	0.4	0.05~0.20	0.5~2.0			○	●	●	●				○	○	○						
	TCMT 16T304 - UF	0.4	0.05~0.25	0.5~2.0			○	●	●	●				○	○	○						
	TCMT 16T308 - UF	0.8	0.05~0.25	0.8~2.0			○	●	●	●												
-UG  General	TCMT 110204 - UG	0.4	0.10~0.25	0.5~2.0	●	○	○	●	●	●	○											
	TCMT 110208 - UG	0.8	0.10~0.25	0.8~2.0	●	○	○	●	●	●												
	TCMT 16T304 - UG	0.4	0.15~0.30	0.5~2.5	●	○	○	●	●	●												
	TCMT 16T308 - UG	0.8	0.15~0.30	0.8~2.5	●	○	○	●	●	●								○				