

④ ハンドタップシリーズ

| 全長 | ねじ部の長さ | 首下の長さ | シャンクの長さ | シャンク径 | シャンク四角部の幅 | シャンク四角部の長さ |
|----|--------|-------|---------|-------|-----------|------------|
| L | ℓ | ℓn | ℓs | Ds | K | ℓk |

HT ハンドタップ

はオーバーサイズ

品区：1A

| 呼び | 等級 | 商品コード | 食付き | L (mm) | ℓ (mm) | ℓn (mm) | ℓs (mm) | Ds (mm) | K (mm) | ℓk (mm) | 溝数 | TYPE | メーカー希望小売価格 |
|-------------|----|-----------|------|--------|--------|---------|---------|---------|--------|---------|----|------|------------|
| メートルねじ用 | | | | | | | | | | | | | |
| M1 × 0.25 | P1 | TNMP1.0B5 | 5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1 × 0.25 | P1 | TNMP1.0B1 | 1.5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1 × 0.2 | P1 | TNMP1.0A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1 × 0.2 | P1 | TNMP1.0A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1.1 × 0.25 | P1 | TNMP1.1B5 | 5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1.1 × 0.25 | P1 | TNMP1.1B1 | 1.5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1.1 × 0.2 | P1 | TNMP1.1A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1.1 × 0.2 | P1 | TNMP1.1A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1.2 × 0.25 | P1 | TNMP1.2B5 | 5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1.2 × 0.25 | P1 | TNMP1.2B1 | 1.5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050 |
| M1.2 × 0.25 | P3 | TNMR1.2B5 | 5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050* |
| M1.2 × 0.25 | P3 | TNMR1.2B1 | 1.5P | 36 | 4.5 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,050* |
| M1.2 × 0.2 | P1 | TNMP1.2A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1.2 × 0.2 | P1 | TNMP1.2A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 4,250* |
| M1.4 × 0.3 | P1 | TNMP1.4C5 | 5P | 36 | 5.4 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 2,500 |
| M1.4 × 0.3 | P1 | TNMP1.4C1 | 1.5P | 36 | 5.4 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 2,500 |
| M1.4 × 0.3 | P3 | TNMR1.4C5 | 5P | 36 | 5.4 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 2,500* |
| M1.4 × 0.3 | P3 | TNMR1.4C1 | 1.5P | 36 | 5.4 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 2,500* |
| M1.4 × 0.2 | P1 | TNMP1.4A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,750* |
| M1.4 × 0.2 | P1 | TNMP1.4A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 1 | ¥ 3,750* |
| M1.6 × 0.35 | P2 | TNMQ1.6D5 | 5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380 |
| M1.6 × 0.35 | P2 | TNMQ1.6D1 | 1.5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380 |
| M1.6 × 0.2 | P1 | TNMP1.6A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M1.6 × 0.2 | P1 | TNMP1.6A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M1.7 × 0.35 | P1 | TNMP1.7D5 | 5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380 |
| M1.7 × 0.35 | P1 | TNMP1.7D1 | 1.5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380 |
| M1.7 × 0.35 | P3 | TNMR1.7D5 | 5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380* |
| M1.7 × 0.35 | P3 | TNMR1.7D1 | 1.5P | 36 | 6.3 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380* |
| M1.7 × 0.2 | P1 | TNMP1.7A5 | 5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M1.7 × 0.2 | P1 | TNMP1.7A1 | 1.5P | 36 | 3.6 | - | 24 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M1.8 × 0.35 | P2 | TNMQ1.8D5 | 5P | 42 | 6.3 | - | 27 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380* |
| M1.8 × 0.35 | P2 | TNMQ1.8D1 | 1.5P | 42 | 6.3 | - | 27 | 3 | 2.5 | 5 | 3 | 2 | ¥ 2,380* |
| M1.8 × 0.2 | P1 | TNMP1.8A5 | 5P | 42 | 3.6 | - | 27 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M1.8 × 0.2 | P1 | TNMP1.8A1 | 1.5P | 42 | 3.6 | - | 27 | 3 | 2.5 | 5 | 3 | 2 | ¥ 3,480* |
| M2 × 0.4 | P1 | TNMP2.0E5 | 5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910 |
| M2 × 0.4 | P1 | TNMP2.0E1 | 1.5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910 |
| M2 × 0.4 | P3 | TNMR2.0E5 | 5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910* |
| M2 × 0.4 | P3 | TNMR2.0E1 | 1.5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910* |
| M2 × 0.4 | P4 | TNMS2.0E5 | 5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910* |
| M2 × 0.4 | P4 | TNMS2.0E1 | 1.5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,910* |
| M2 × 0.25 | P1 | TNMP2.0B5 | 5P | 42 | 4.5 | 12 | 27 | 3 | 2.5 | 5 | 3 | 5 | ¥ 2,920 |
| M2 × 0.25 | P1 | TNMP2.0B1 | 1.5P | 42 | 4.5 | 12 | 27 | 3 | 2.5 | 5 | 3 | 5 | ¥ 2,920 |
| M2.2 × 0.45 | P2 | TNMQ2.2F5 | 5P | 42 | 8.1 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,730 |
| M2.2 × 0.45 | P2 | TNMQ2.2F1 | 1.5P | 42 | 8.1 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,730 |
| M2.2 × 0.25 | P1 | TNMP2.2B5 | 5P | 42 | 4.5 | 12 | 27 | 3 | 2.5 | 5 | 3 | 5 | ¥ 2,920* |
| M2.2 × 0.25 | P1 | TNMP2.2B1 | 1.5P | 42 | 4.5 | 12 | 27 | 3 | 2.5 | 5 | 3 | 5 | ¥ 2,920* |
| M2.3 × 0.4 | P1 | TNMP2.3E5 | 5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,730 |
| M2.3 × 0.4 | P1 | TNMP2.3E1 | 1.5P | 42 | 7.2 | 12 | 27 | 3 | 2.5 | 5 | 3 | 3 | ¥ 1,730 |

- ① スパイラルタップ (止り穴用)
- ② スパイラルタップ (通り穴用)
- ③ ポイントタップ (通り穴用)
- ④ ハンドタップ
- ⑤ 超硬タップ
- ⑥ ロールタップ
- ⑦ 特殊ねじタップ (簡易検査ツール)
- ⑧ 管用タップ
- ⑨ カッタカル
- ⑩ ダイス
- ⑪ センタ穴ドリルノ