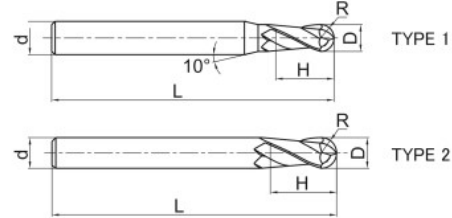


■ 超硬ボールエンドミル 2枚刃



GM-2B



| 型式 | 基本寸法(mm) | | | | | 刃数 Z | TYPE | 在庫 |
|--------------|----------|------|----|----|-----|---------|------|----|
| | D | R | d | H | L | | | |
| GM-2B-R0.5S | 1.0 | 0.5 | 4 | 2 | 50 | 2 | 1 | ● |
| GM-2B-R0.75S | 1.5 | 0.75 | 4 | 3 | 50 | 2 | 1 | △ |
| GM-2B-R1.0S | 2.0 | 1.0 | 4 | 4 | 50 | 2 | 1 | ● |
| GM-2B-R1.25S | 2.5 | 1.25 | 4 | 5 | 50 | 2 | 1 | △ |
| GM-2B-R1.5S | 3.0 | 1.5 | 4 | 6 | 50 | 2 | 1 | ● |
| GM-2B-R2.0S | 4.0 | 2.0 | 4 | 8 | 50 | 2 | 2 | ● |
| GM-2B-R0.5 | 1.0 | 0.5 | 6 | 2 | 50 | 2 | 1 | △ |
| GM-2B-R0.75 | 1.5 | 0.75 | 6 | 3 | 50 | 2 | 1 | △ |
| GM-2B-R1.0 | 2.0 | 1.0 | 6 | 4 | 50 | 2 | 1 | △ |
| GM-2B-R1.25 | 2.5 | 1.25 | 6 | 5 | 50 | 2 | 1 | △ |
| GM-2B-R1.5 | 3.0 | 1.5 | 6 | 6 | 50 | 2 | 1 | ● |
| GM-2B-R1.75 | 3.5 | 1.75 | 6 | 8 | 50 | 2 | 1 | △ |
| GM-2B-R2.0 | 4.0 | 2.0 | 6 | 8 | 50 | 2 | 1 | ● |
| GM-2B-R2.5 | 5.0 | 2.5 | 6 | 10 | 50 | 2 | 1 | ● |
| GM-2B-R2.75 | 5.5 | 2.75 | 6 | 12 | 50 | 2 | 1 | △ |
| GM-2B-R3.0 | 6.0 | 3.0 | 6 | 12 | 50 | 2 | 2 | ● |
| GM-2B-R3.5 | 7.0 | 3.5 | 8 | 14 | 60 | 2 | 1 | ● |
| GM-2B-R4.0 | 8.0 | 4.0 | 8 | 16 | 60 | 2 | 2 | ● |
| GM-2B-R4.5 | 9.0 | 4.5 | 10 | 18 | 75 | 2 | 1 | ● |
| GM-2B-R5.0 | 10 | 5.0 | 10 | 20 | 75 | 2 | 2 | ● |
| GM-2B-R6.0 | 12 | 6.0 | 12 | 24 | 75 | 2 | 2 | ● |
| GM-2B-R7.0 | 14 | 7.0 | 14 | 28 | 75 | 2 | 2 | ● |
| GM-2B-R8.0 | 16 | 8.0 | 16 | 32 | 100 | 2 | 2 | ● |
| GM-2B-R10.0 | 20 | 10.0 | 20 | 40 | 100 | 2 | 2 | ● |

●国内在庫 △ 取り寄せ

汎用加工
GMシリーズ

■ 適用被削材

| | | 被削材 | | | | | | | | | |
|-----|-----|---------------|--------|--------|--------|-------|---------------|-----|-------|-------|------|
| 炭素鋼 | 合金鋼 | プリハードン鋼 / 焼入鋼 | | | | ステンレス | 鋳鉄 ダクタイル鋳鉄 | 銅合金 | アルミ合金 | チタン合金 | 耐熱合金 |
| | | ~40HRC | ~50HRC | ~55HRC | ~68HRC | | | | | | |
| ○ | ○ | ○ | ○ | | | ○ | ○ | | | | |



切削条件 P41